

SERVICE MANUAL

ORION

Chassis 12.8 und 12.7

COLOR TELEVISION RECEIVER

TV-5177 / TV-5177SI

TV-20136 / 20136SI / 20136DK

TV-20151 / 20151SI

Chassis 12.8

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SAFETY INSTRUCTIONS

GENERAL GUIDELINES

1. It is advised to insert an isolation transformer in the AC supply before servicing a hot chassis.
2. Potentials as high as 33KV are present when this receiver is in operation. Operation of the receiver without the rear cover involves the danger of a shock hazard from the receiver power supply. Servicing should not be attempted by any one who is not competent with the precautions necessary when working on the high voltage equipment. Always discharge the anode of the tube.
3. When servicing observe the original lead dress in the high voltage circuits. If a short circuit is found, replace all the parts which have been overheated or damaged by the short circuit.
4. Always use the manufacturer's replacement safety components. The critical safety components marked with Δ on the schematics diagrams should not be replaced by other substitutes. Other substitute may create the electrical shock, fire or other hazards. Take attention to replace the spacers with the originals. Furthermore where a short circuit has occurred, replace those components that indicate evidence of overheating.
5. After servicing, see that all the protective devices such as insulation barriers, insulation papers, shields and isolation R-C combinations are correctly installed.
6. When the receiver is not being used for a long time or period of time, unplug the power cord from the AC outlet.
7. After servicing make the following leakage current checks to prevent the customer from being exposed to shock hazard.

LEAKAGE CURRENT COLD CHECK

1. Unplug the AC cord and connect a jumper between the two prongs of the plug.
2. Turn the receiver's power switch on.
3. Measure the resistance value with an ohmmeter, between the jumpered AC plug and each exposed metallic cabinet part on the receiver, such as screw heads, aerials,

connectors, control shafts etc. When the exposed metallic part a return path to the chassis the reading should be between 4Mohm and the 20Mohm. When the exposed metal does not have a return path to the chassis, the reading must be infinite.

LEAKAGE CURRENT HOT CHECK

1. Plug the AC cord directly in to the AC outlet. Do not use an isolation transformer for this check.
2. Connect a 2Kohm 10W resistor in series with an exposed metallic part on the receiver and an earth, such as a water pipe.
3. Use an AC voltmeter with high impedance to measure the potential across the resistor.
4. Check each exposed metallic part and check the voltage at the each point.
5. Reverse the AC plug at the outlet and repeat each of the above measurements.
6. The potential at the any point should not exceed 1.4 Vrms. In case a measurement is outside the limits specified, there is the possibility of a shock hazard, and the receiver should be repaired and rechecked before it is returned to the customer.

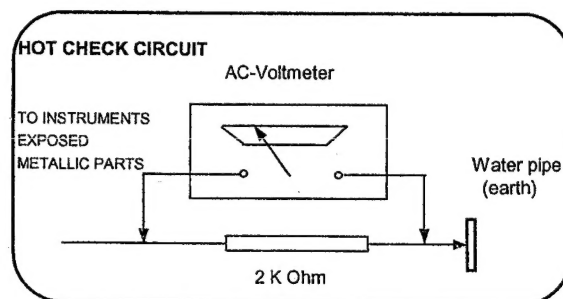


Figure 1

X-RAY RADIATION WARNING

The primary source of X-ray radiation in this receiver is the picture tube. The chassis is specially constructed to limit X-ray radiation. For continued X-ray radiation protection, replace the tube with the same type of the original one.

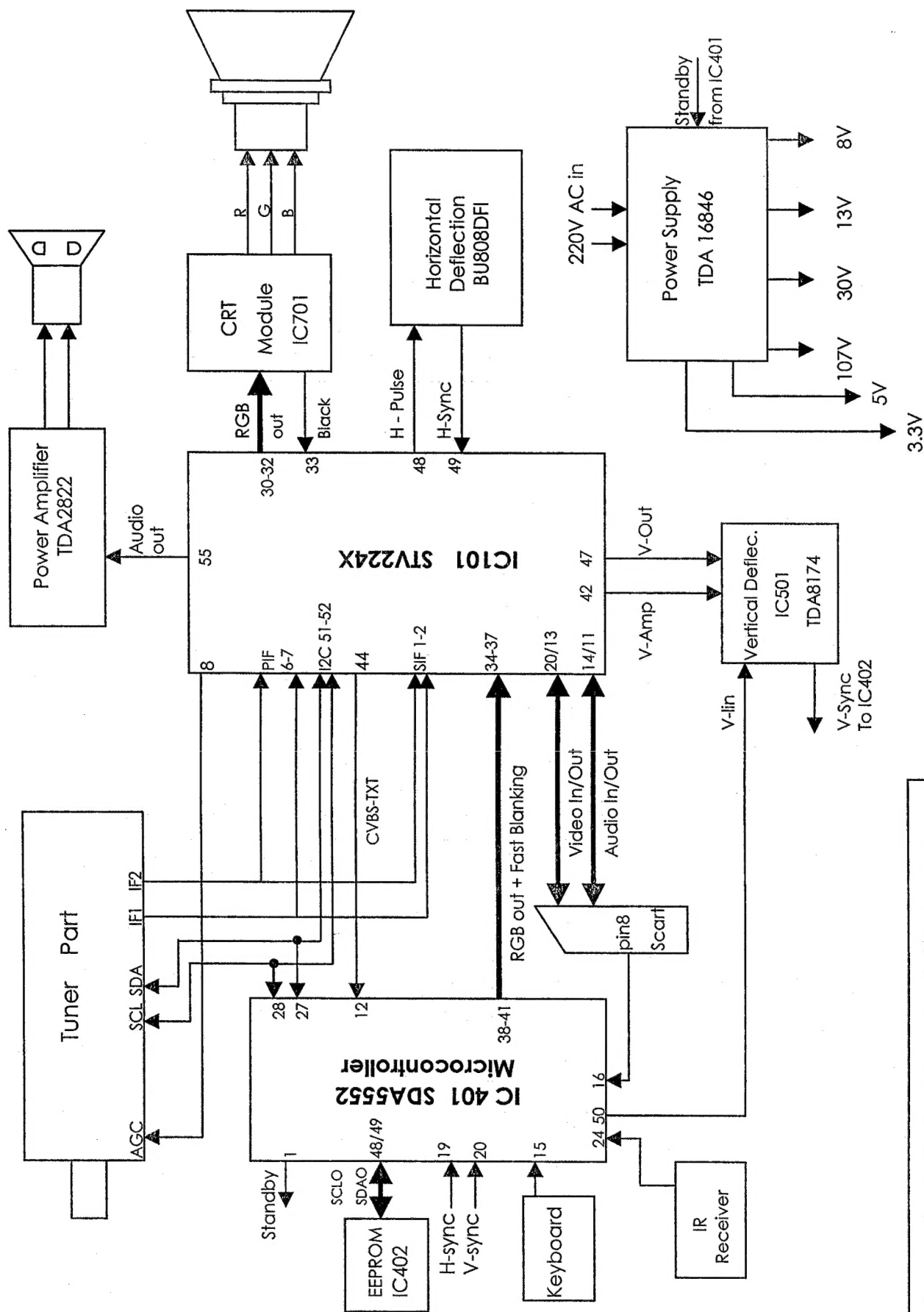
CAUTION

AFTER REMOVAL OF THE ANODE CAP, DISCHARGE THE ANODE OF THE PICTURE TUBE AND THE ANODE CAP TO THE METAL CHASSIS, CRT SHIELD, OR THE CARBON PAINTED ON THE CRT WITH A HIGH VOLTAGE PROBE AND MULTIMETER (SELECT VDC) AND THEN SHORT CIRCUIT DIRECTLY TO DISCHARGE COMPLETELY.

TECHNICAL SPECIFICATIONS

Power source:	220-240V AC, 50-60Hz	
Power consumption (max.) :	65 W	14"
	85 W	20", 21"
Standby power consumption :	5 W	
Aerial impedance :	75Ohm, coaxial type	
Receiving system ¹:	PAL BG	
	PAL SECAM BG	
	PAL SECAM BG DK	
	PAL I	
Receiving channels:	VHF BAND I	CH2-4
	VHF BAND III	CH5-12
	CABLE TV	S1-41
	UHF BAND	CH21-69
Audio outputs :	2.0W RMS at %10 THD	14"
	2.5W RMS at %10 THD	20", 21"
High Voltage :	23 ± 0.5 KV	14"
	25 ± 0.5 KV	20", 21"
Focus voltage :	%25.6 ± %38 of EHT	
Grid 2 voltage :	0-1400 V	
Heater voltage :	6.2 ± 0.2 Vrms	
Video/Audio Terminals :	AV1 IN	Video : 1 Vpp, 75 Ohm
		Audio : 0.5 Vrms, >10 Kohm
	AV1OUT	RGB
		Video : 1 Vpp, 75 Ohm
	AV2 IN (RCA, optional)	Audio : 0.5 Vrms, <1 Kohm
		Video : 1 Vpp, 75 Ohm
		Audio : 0.5 Vrms, >10 Kohm
Operating temperature :	0-45 Degrees	
Safety :	IEC 65 /BS P2N	
X-Ray radiation :	ACC. IEC 65/BS P2N	

¹ : TV set is produced to receive "one" of these colour and sound systems.



Chassis 12.8 Block Diagram

PIN VOLTAGES OF IC'S

IC101 (STV2246)					
BUS CONTROLLED MULTISTANDARD ONE CHIP TV PROCESSOR					
Pin	Connection	V DC (*)	Pin	Connection	V DC (*)
1	Sound IF Input 1	0.96	29	Not connected	3.20
2	Sound IF Input 2	0.96	30	Blue Output	2.30
3	AGC SIF Capacitor (not connected)	0.22	31	Green Output	2.34
4	IF Voltage Reference Filtering	3.15	32	Red Output	2.48
5	AGC Picture IF Capacitor	2.42	33	Cathode Current Measurement Input	4.17
6	Picture IF Input 1	2.47	34	OSD Blue Input	4.22
7	Picture IF Input 2	2.47	35	OSD Green Input	4.35
8	AGC Tuner Output	2.54	36	OSD Red Input	4.21
9	IF PLL Filter	2.03	37	OSD Fast Blanking	0.31
10	IF Ground	0.00	38	Cloche Filter Tuning Capacitor	0.11
11	AM/FM Mono Sound Output	3.78	39	3.5X MHz Crystal	0.35
12	5 V IF Supply	4.97	40	4.43 MHz Crystal	-
13	Internal CVBS Output	3.00	41	Chroma PLL Filter	-
14	External Audio Input	2.42	42	Vertical Amplitude DAC Output	4.03
15	LC Input 1	3.90	43	Chroma/Scanning Ground	0.00
16	LC Input 2	3.90	44	Second Video Switch Output	4.09
17	Video/Luma Supply Voltage (8 V)	8.05	45	Chroma/Scanning Power Supply (8V)	8.06
18	Internal Video Input	3.63	46	Beam Current Limiter Control Voltage and Safety Input (XRAY)	6.54
19	Video/Luma Ground	0.00	47	Vertical Output Pulse	5.62
20	External Video Input	3.22	48	Horizontal Output Pulse	1.39
21	Black Stretch Capacitor	2.74	49	Line Flyback Input and Super-sandcastle Output	0.72
22	Y/CVBSIN3 Y(SVHS) or CVBS3 External Input	3.22	50	Scanning PLL Filter	3.98
23	Chroma (SVHS) Input	1.70	51	SCL I2C Bus Clock Input	3.10
24	Automatic RGB Peak Regulation	4.45	52	SDA I2C Bus Data Input	2.80
25	External Blue Input	2.52	53	Digital Supply Voltage (5 V)	5.00
26	External Green Input	1.73	54	Digital Ground	0.00
27	External Red Input	2.52	55	Main Audio Output	3.91
28	External Fast Blanking Input	0.00	56	FM Demodulation Capacitor	1.71

IC301 (TDA2822) Audio Output IC					
Pin	Connection	V DC	Pin	Connection	V DC
1	Input A +	-	9	Not connected	0.00
2	Not connected	0.00	10	Not connected	0.00
3	Input A -	0.52	11	Output B	5.99
4	Ground	0.00	12	Ground	0.00
5	Ground	0.00	13	Ground	0.00
6	Output A	5.96	14	Input B-	0.52
7	Not connected	0.00	15	Not connected	0.00
8	VCC	12.9 (13.5)	16	Input B -	0.00

IC401 (SDA5552) MICRO CONTROLLER WITH OSD AND TELETXT					
Pin	Connection	V DC (*)	Pin	Connection	V DC (*)
1	Standby	0.06 (2.09)	27	SDA I2C Bus Data Input	1.7 (1.93)
2	Not connected	0.80	28	SCL I2C Bus Clock Input	1.7 (1.93)
3	Mute	0.06 (1.62)	29	Ground	0.00
4	LED	1.48 (0.07)	30	VDD 3.3 supply pin	3.30
5	Not connected	0.8 (0.9)	31	Not connected	0.00
6	Not connected	0.8 (0.9)	32	Not connected	3.30
7	Not connected	0.8 (0.9)	33	Reset	3.30
8	Not connected	0.8 (0.9)	34	XTAL2	-
9	VDD 2.5 supply pin	2.46 (2.54)	35	XTAL1	-
10	Ground	0.00	36	Ground	0.00
11	VDD 3.3 supply pin	3.30	37	VDDA 2.5 supply pin	2.41 (2.68)
12	CVBS input for TXT	0.88 (0.99)	38	Red output for OSD and TXT	0.28 (0.0)
13	VDDA 2.5 supply pin	2.41 (2.68)	39	Green output for OSD and TXT	0.28 (0.0)
14	Ground	0.00	40	Blue output for OSD and TXT	0.28 (0.0)
15	Local keyboard input	2.50	41	Fast Blanking for OSD and TXT	0.00
16	Status signal input of Scart pin 8	0.00	42	VDD 2.5 supply pin	2.54
17	Not connected	0.7 (0.8)	43	Ground	0.00
18	Power Ctrl	1.46 (0.24)	44	VDD 3.3 supply pin	3.30
19	Horizontal sync input	2.00 (2.42)	45	Not connected	3.30
20	Vertical sync input	3.13 (3.30)	46	Not connected	0.00
21	Not connected	3.27	47	Not connected	3.28
22	Not connected	3.27	48	SDA I2C Bus for Eeprom	3.28
23	Not connected	3.27	49	SCL I2C Bus Clock for Eeprom	3.28
24	Infra red input	3.27	50	Vertical linearity	0.68
25	AV selection	0.00	51	Not connected	3.28
26	Service	3.27	52	Not connected	3.28

IC501 (TDA8174) Vertical Deflection Output IC					
Pin	Connection	V DC	Pin	Connection	V DC
1	Power output	12.55	7	Ramp generator	4.76
2	Output stage Vs	26.78	8	Buffer output	5.68
3	Trigger input	5.41	9	Inverting input	4.48
4	Height adjustment	6.78	10	Vs	26.17
5	Not connected	4.48	11	Flyback generator	1.86
6	Ground	0.00			

IC701 TDA6107 RGB Output IC					
Pin	Connection	V DC	Pin	Connection	V DC
1	Red in	2.3	6	Vdd supply	191.8
2	Green in	2.3	7	Red out	134-139
3	Blue in	2.4	8	Green out	132-140
4	Gnd	0.0	9	Blue out	127-133
5	Black current output	4.6			

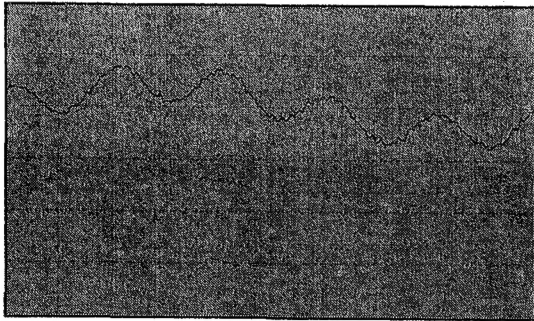
IC901 (TDA16846) Power Supply IC					
Pin	Connection	V DC (*)	Pin	Connection	V DC (*)
1	Off time circuit (for standby frequency)	2.91 (2.70)	8	Not connected	-
2	Primary Current Simulation and Startup	1.79 (1.53)	9	Reference Ref. Voltage (5V)	5.59 (5.57)
3	Regulation and Zero Crossing Input	2.17 (0.90)	10	Fault Comparator 1 (not used)	0.00
4	Soft-Start and Regulation Capacitor	3.77 (2.14)	11	Primary Voltage Check	2.61 (2.67)
5	Opto Coupler Input (not connected)	4.64 (4.61)	12	Ground	0.00
6	Fault Comparator 2 (not used)	0.00	13	Output	3.03 (1.06)
7	Synchronization Input (for fixed freq.)	5.59 (5.57)	14	Supply Voltage	13.3 (11.1)

(*) Standby measurement values are given in parenthesis

WAVEFORMS OF SOME IC AND TRANSISTOR PINS

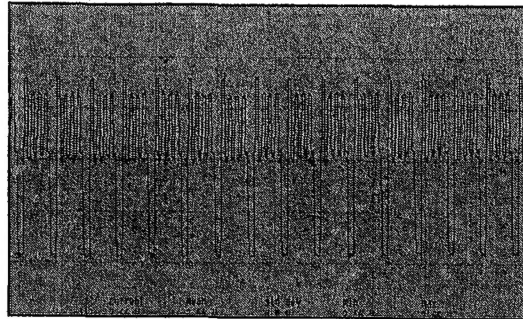
Note: TV is connected to a pattern generator (Colour bar, sound 1 kHz).

IC101 (STV224X)



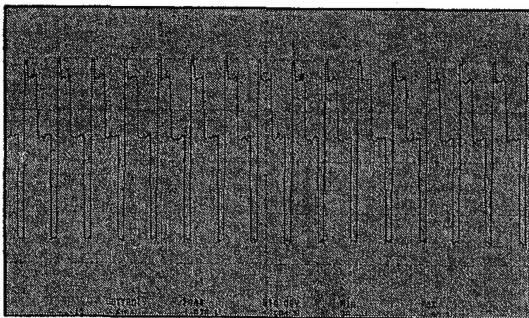
Pin 11

1V/div, 100 usn/div, Vpp=1.6 V



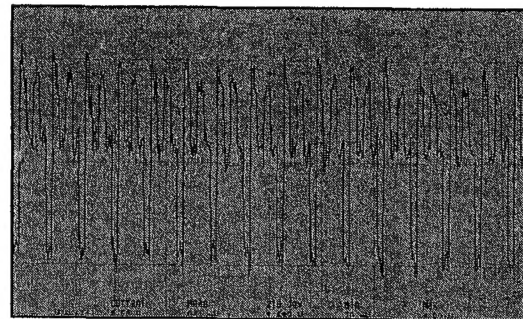
Pin 30

1V/div, 100 usn/div, Vpp=3.7 V, 15625 Hz



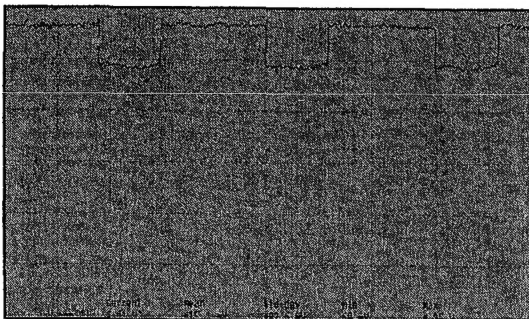
Pin 31

1V/div, 100 usn/div, Vpp=3.7 V, 15625 Hz



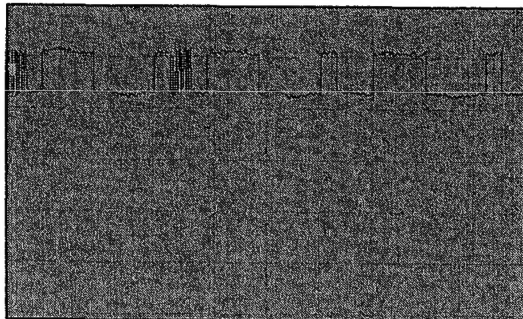
Pin 32

1V/div, 100 usn/div, Vpp=4.5 V, 15625 Hz



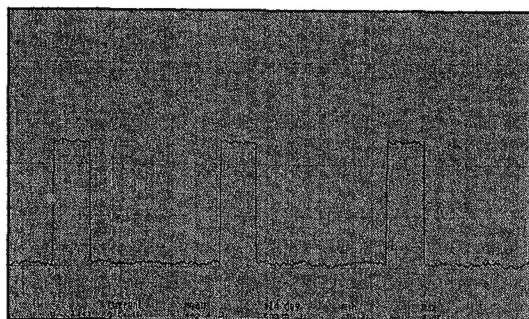
Pin 34 (OSD Off)

1V/div, 20 usn/div, Vpp=1 V, 15625 Hz



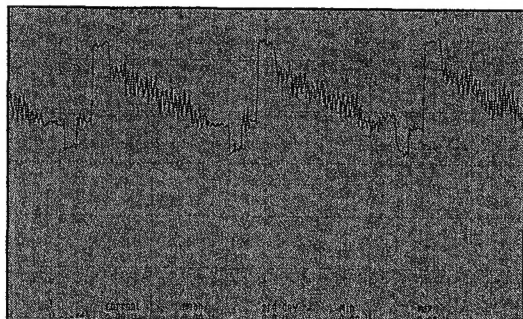
Pin 34 (OSD On)

1V/div, 20 usn/div, Vpp=1 V, 15625 Hz



Pin 37 (OSD On)

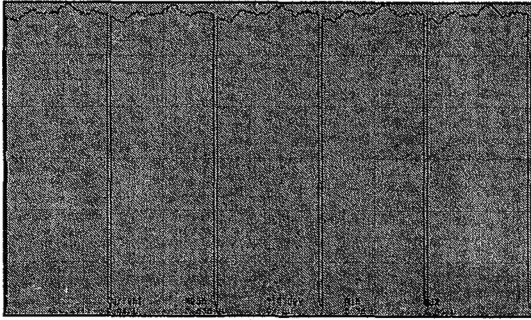
1V/div, 20 usn/div, Vpp=2.51 V, 15625 Hz



Pin 44

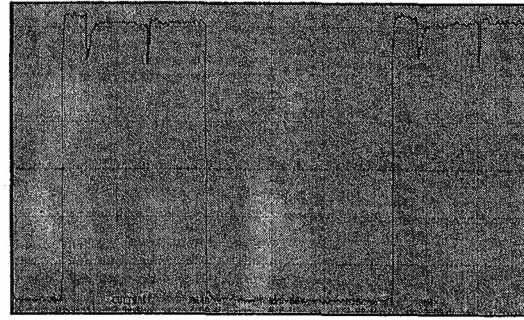
1V/div, 20 usn/div, Vpp=2.3 V, 15625 Hz

IC101 (STV224X)



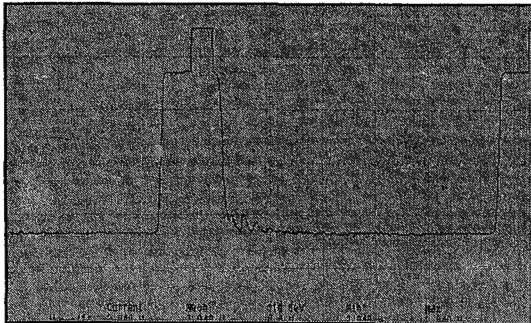
Pin 47

1V/div, 10 msn/div, Vpp=6.0 V, 50 Hz



Pin 48

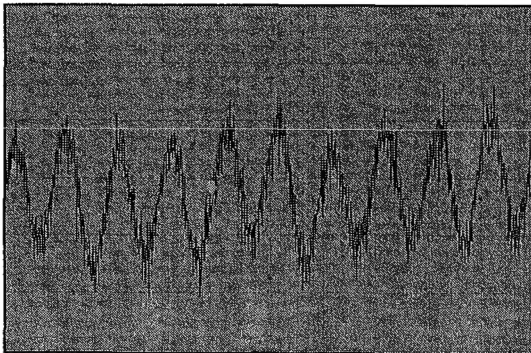
1V/div, 10 usn/div, Vpp=3.1 V, 15625 Hz



Pin 49

1V/div, 10 usn/div, Vpp=3.9 V, 15625 Hz

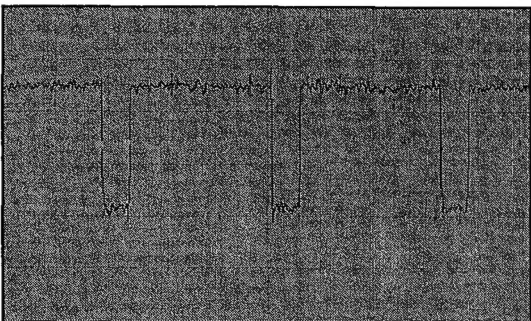
IC301 (TDA2822)



Pin 11

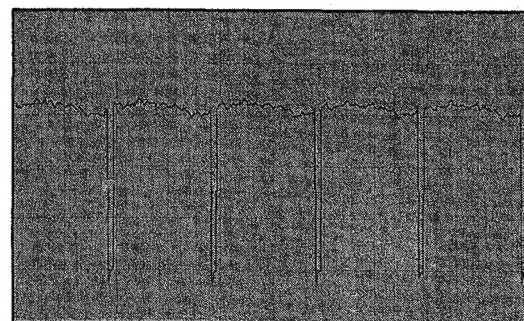
50mV/div, 1 msn/div, Vpp=180 mV

IC401 (SDA5552)



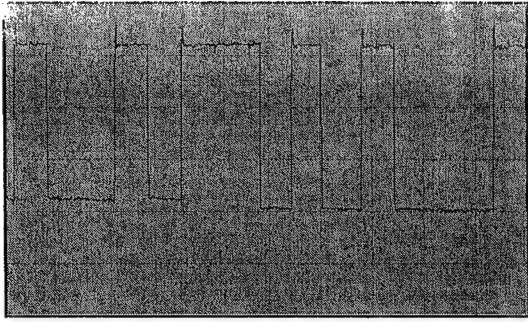
Pin 19

1V/div, 20 usn/div, Vpp=3 V



Pin 20

1V/div, 10 msn/div, Vpp=3.6 V, 50 Hz



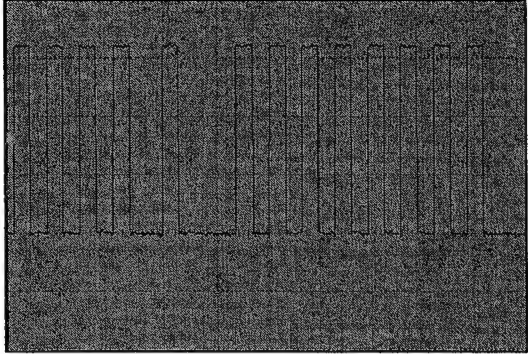
Pin 27

1V/div, 50 usn/div, Vpp=3.6 V, 10.4 kHz



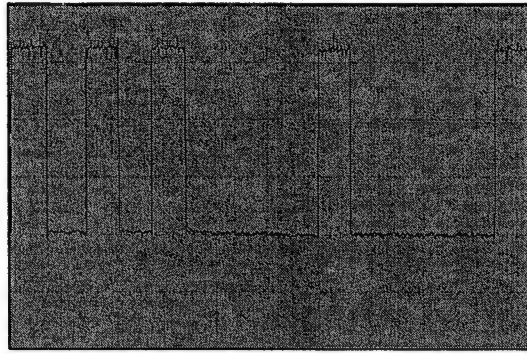
Pin 28

1V/div, 50 usn/div, Vpp=3.9 V, 31.2 kHz



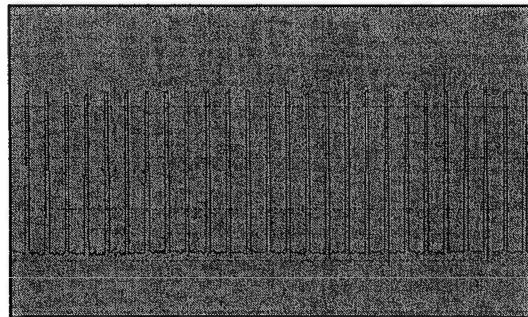
Pin 48

1V/div, 50 usn/div, Vpp=3.3 V, 31.2 kHz



Pin 49

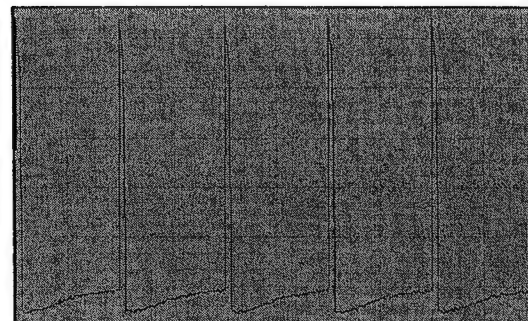
1V/div, 50 usn/div, Vpp=3.6 V, 13.7 kHz



Pin 50

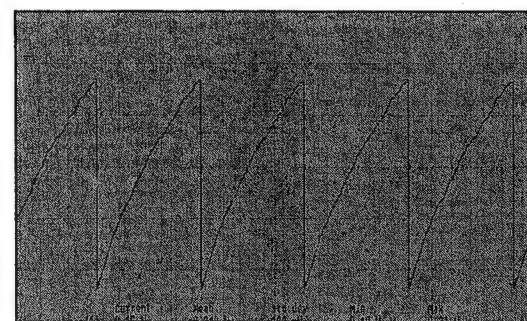
1V/div, 10 usn/div, Vpp=3.7 V, 260 kHz

IC501 (TDA8174)



Pin 2

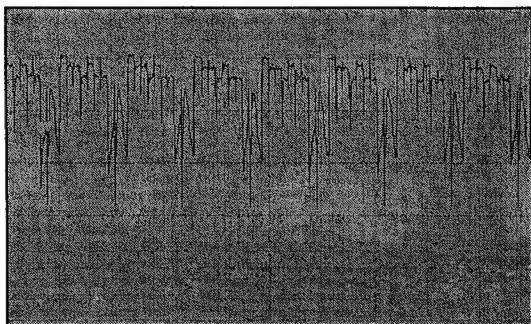
5V/div, 10 msn/div, Vpp=26.7 V, 50 Hz



Pin 7

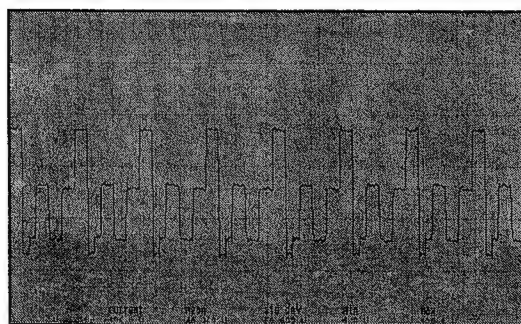
2V/div, 10 msn/div, Vpp=8.1 V, 50 Hz

IC701 TDA6107



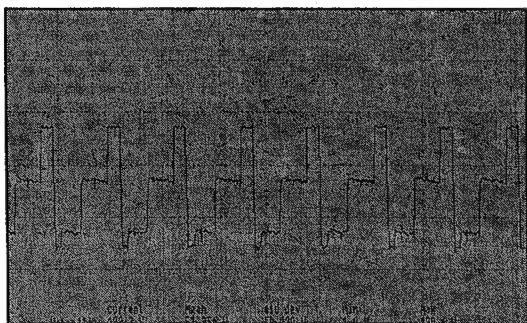
Pin 5

2V/div, 50 usn/div, Vpp=5.8 V, 15625 Hz



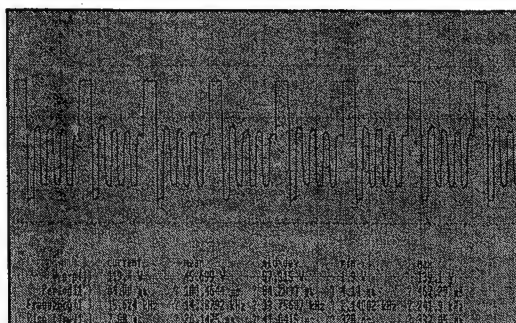
Pin 7

50V/div, 50 usn/div, Vpp=126.8 V, 15625 Hz



Pin 8

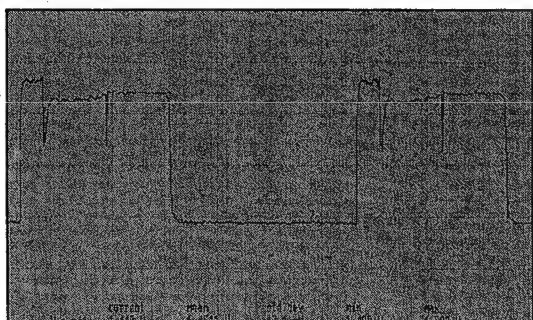
50V/div, 50 usn/div, Vpp=122.7 V, 15625 Hz



Pin 9

50V/div, 50 usn/div, Vpp=119.4 V, 15625 Hz

T551



Base

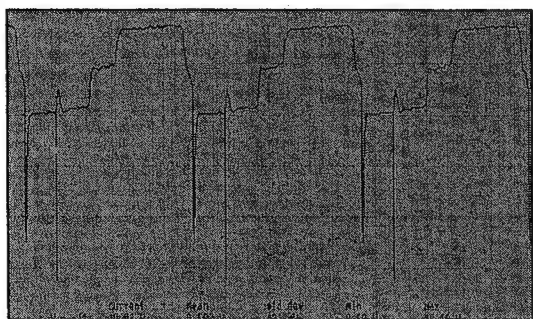
500mV/div, 10 usn/div, Vpp=1.5V, 15625 Hz



Collector

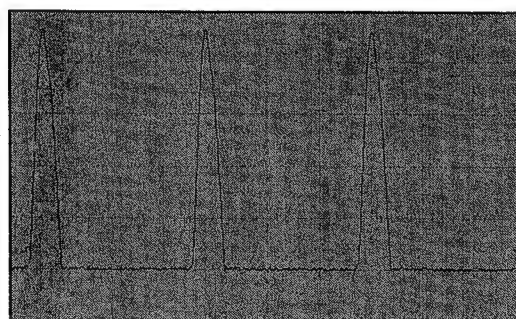
1 V/div, 20 usn/div, Vpp=4.7V, 15625 Hz

T552



Base

2 V/div, 20 usn/div, Vpp=10V, 15625 Hz



Collector

200 V/div, 20 usn/div, Vpp=932V, 15625 Hz

1. ELECTRICAL ADJUSTMENTS

1.1 Supply Voltage Adjustment

Connect a digital voltmeter to the cathode of diode D950 at the AV mode of the TV and set the screen voltage to the minimum with the screen potentiometer. Adjust the main supply voltage (B+) with P901 potentiometer to the following value (after supply adjustment, readjust Screen and focus voltage).

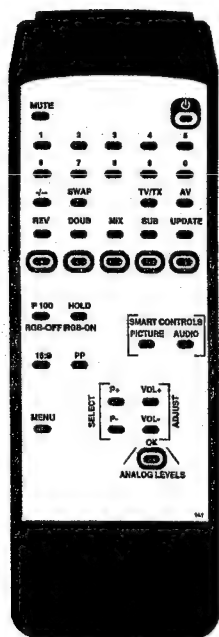
14"	: 105 VDC (for A33EKC01X01)
20"	: 118 VDC (for A48EJW011X21)
21"	: 110 VDC (for A51EFS83X191)

2. SERVICE ADJUSTMENTS

Press MENU on the remote control, the menu appears on the screen. Use the numerical keys and ☐ input 8500 for Service Menu. For Navigation please see the picture below.
Use the 0 button to exit the Service Menu.

Navigation

P+ / P-	: Moves upward / downward inside the menu appears on the screen.
V+ / V-	: Changes the values or options
Red	: for Feature Setup
Green	: for Geometry Adjustments
Yellow	: for White Balance Adjustments
Blue	: for IF adjustment



2.1 IF Adjustments

2.1.1 PAL SECAM BG/DK/I

Apply a 38.9 MHz PAL colour bar RF signal to the pin 1 of SAW01 with a pattern generator. Switch on the Service Menu with the Service RC and press "Blue" teletext button. Check that value of "PVC38" is "07". Adjust the coil LC100 until the "OK" is seen. Press "OK" button on the Service RC.

Exit from the service menu with the Service RC.

Note: "PVF38" is for fine tuning. However, it is automatically applied when "OK" button is pressed at "PVC38" item. Thus any manual adjustment is not required.

TUNER : Phillips, Sharp&Alps, Panasonic, Temic
 ST.BY : YES (Default, Automatic switch off is active), NO (can be used during repair)
 AV2 : YES (Front AV is available), NO
 CLR.S : PAL, PAL/NTSC3.5 (+NTSC Playback), PAL/SECAM, PAL/SECAM/NTSC3.5 (NTSC Pback)
 SND.S : BG, I, BG+DK, BG+LL'
 QSS/I : INTERCARRIER, QSS
 TEXT : NON TEXT, DEFAULT (Teletext), FASTTEXT
 OSD CONTR : On (OSD level control is On), Off
 LANG : A (West Europe), B (East Europe)
 HOTEL : NORMAL TV, HOTEL TV
 RGBIN : YES (When RGB on Scart is available, TV can not show aerial signal), NO (Default)
 APR : ON (Auto RGB level control is available), OFF
 B.STR : ON (Black level control is available), OFF

2.7 Factory Settings for Service Mode

Values given in Table 1 are typical values and can vary according to the CRT type.

		14"	20"	21"
AGC	Automatic Gain Control 1	32	32	32
2.AGC	Automatic Gain Control 2	AGC + 5	AGC + 5	AGC + 5
ST.BY	Standby	YES	YES	YES
PVC38	VOC Coarse (BG/I/DK)	07	07	07
PVL38	VCO Fine (BG/I/DK)	68	62	62
PVC33	VOC Coarse (LL')	07	13	13
PVL33	VCO Fine (LL')	64	64	64
APR	Auto RGB level control	ON	ON	ON
B.STR	Black level control	OFF	OFF	OFF
QSS/I	QSS/Intercarrier	INTERCARRIER	INTERCARRIER	INTERCARRIER
G.DRV	Green level	32	32	32
R.DRV	Red level	40	40	32
B.DRV	Blue level	37	37	32
R.CUT	Black level offset red	36	36	32
G.CUT	Black level offset green	32	32	32
SCRN	Screen (used for screen adj.)	0	0	0
HPOS	Horizontal shift	30	32	32
VPOS	Vertical shift	12	11	07
V.4:3	Vertical amplitude 4/3 PAL/SEC	23	32	36
V.16:9	Vertical amplitude 16/9 PAL/SEC	V.4:3 + 18	V.4:3 + 18	V.4:3 + 18
LNRTY	Vertical linearity	51	13	49
VP.60	Vertical amplitude NTSC	12	11	07
V1.60	Vertical amplitude 4/3 NTSC	V.4:3 - 14	V.4:3 - 14	V.4:3 - 14
V2.60	Vertical amplitude 16/9 NTSC	V.4:3 + 4	V.4:3 + 4	V.4:3 + 4
LN.60	Linearity NTSC	51	13	49
OSD.H	OSD Horizontal Shift	31	31	29
OSD.V	OSD Vertical Shift	39	39	38

Table 1

2.8 Exit from Service Menu

During exit from service menu, the software version and feature options (hexadecimal number) are shown on the screen.

For example: SB7.120-05 BEF9 T02020115

2.1.2 SECAM L/L'

- "PVC33" and "PVF33" are reserved for Secam LL'. However, since there will be no Secam LL' production, they would not be adjusted.

2.2 AGC Adjustment

- Apply a signal with amplitude 65 ± 1 dBuV to the antenna input of TV with a pattern generator (switch sound carrier to Off and switch "Video Ext" to On).
- Switch on the Service Menu with the Service RC and press "Red" teletext button.
- Find the "AGC" with P+ / P- buttons.
- Measure the amplitude of 38.9 MHz sinusoidal signal on pin 11 (IF2) of Tuner with an oscilloscope.
- Change "AGC" to get 640 ± 20 mVpp.
- Add 5 to "AGC" value and change "2.AGC" to this value.
- Exit from the service menu with the Service RC.

2.3 Screen Adjustment

- Switch on the Service Menu with the Service RC and press "Yellow" teletext button.
- Find item "SCRN" in the menu.
- Adjust the Screen potentiometre until the "OK" is seen.
- Exit from the service menu with the Service RC.

2.4 White Balance Adjustment

- Apply a white pattern with a pattern generator to the antenna input.
- Enter the Service Menu with the Service RC and press "Yellow" teletext button.
- Select "G.DRV" option with P+ / P- buttons and change its value to "32" with V+ / V- button.
- Adjust "R.DRV" and "B.DRV" for white balance. If white balance can not be adjusted properly change "GRN" value.
- Adjust "R.CUT" and "G. CUT" for red and green cut off (There is no blue cut off adjustment).
- Exit from Service menu.

2.5 Geometry Adjustments

- Apply the cross hatch pattern with a pattern generator to the antenna input.
- Enter Service Menu with Service RC and press "Green" teletext button.
- Adjust Vertical Amplitude with "V.4:3" option.
- Add 18 to "V.4:3" value and change "V.16:9" to this value.
- Adjust vertical position with "V.POS", vertical linearity with "LNRTY", horizontal position with "H.POS".
- Subtract 14 from "V.4:3" value and change "V1. 60" to this value.
- Add 4 to "V.4:3" value and change "V2. 60" to this value.
- Change "VP.60" to "V.POS" value.
- Change "LN.60" to "LNRTY" value.
- OSD window position can be centered on the screen with "OSD.H" and "OSD.V".
- Exit from the Service Menu.

Note that: There is no horizontal width adjustment in this chassis. It can be adjusted by changing power supply voltage in the interval of -1 and +1 V.

2.6 Feature Setup

Enter the Service Menu with the Service RC and press "Red" teletext button. Check that below features match with the set.

SPARE PARTS LIST

PART NO	DESCRIPTION	NOTES	POSITION NUMBERS
273471	C-PEM 47NF K 63V R:5		C0001 C0002
201222	CC 220PF K 50V NPO R:5		C0003 C0004
250111	EC 1UF 16V 11*5 R:5		C101 C102 C138
251107	EC 10UF M 16V 11*5 R:5		C105 C127 C134 C140
293230	CC-CHIP 22NF K 50V /0805 X7		C108 C185
294331	CC-CHIP 330NF K 16V /0805 X		C109
292110	CC-CHIP 1NF K 50V /0805 X7R		C110
293474	CC-CHIP 47NF K 50V /0805 X7		C114 C115 C116 C117 C118
294111	CC-CHIP 100NF K 25V /0805 X		C114 C115 C116
292476	CC-CHIP 4.7NF K 50V /0805 X		C128 C129
250227	EC 2.2UF 16V 11*5 R:5		C130
252112	EC 100UF 16V 11*6 R:5		C135
292110	CC-CHIP 1NF K 50V /0805 X7R		C146 C147 C148 C180
291225	CC-CHIP 220PF K 50V /0805 X		C150 C151 C184
291477	CC-CHIP 470PF J 50V /0805 N		C152 C153
291103	CC-CHIP 100PF J 50V /0805 N		C181 C182 C183
251107	EC 10UF M 16V 11*5 R:5		C301 C426 C506
293108	CC-CHIP 10NF K 50V /0805 X7		C303
292223	CC-CHIP 2.2NF K 50V /0805 X	14"	C304
292476	CC-CHIP 4.7NF K 50V /0805 X	20", 21"	C304
294111	CC-CHIP 100NF K 25V /0805 X		C306 C307
252482	EC 470UF 16V 12.5*10 R:5		C308
294231	CC-CHIP 220NF K 16V /0805 X		C401
251478	EC 47UF 16V 11*5 R:5		C402 C405 C407 C415 C430 C433
293108	CC-CHIP 10NF K 50V /0805 X7		C409 C412
291225	CC-CHIP 220PF K 50V /0805 X		C413
291103	CC-CHIP 100PF J 50V /0805 N		C416 C428
292223	CC-CHIP 2.2NF K 50V /0805 X		C418
250227	EC 2.2UF 16V 11*5 R:5		C419
290334	CC-CHIP 33PF J 50V /0805 NP		C424 C425
252229	EC 220UF 16V 11*8 R:5		C430
290222	CC-CHIP 22PF J 50V /0805 NP		C431 C432
290684	CC-CHIP 68PF J 50V /0805 NP		C438
274227	C-PEM 220NF J 50V R:5		C501
253106	EC 1000UF 25V 20*13 R:5		C503
253101	EC 1000UF 35V 25*13 R:5		C503
252476	EC 470UF 25V 11*10 R:5	21"	C504
250111	EC 1UF 16V 11*5 R:5		C505 C511 C512
293152	CC-CHIP 15NF K 50V /0805 X7		C508
273333	C-PEM 33NF K 100V R:5		C508A
291477	CC-CHIP 470PF J 50V /0805 N		C509
252105	EC 100UF 50V 12*8 R:5		C510
294109	CC-CHIP 100NF K 50V /0805 X		C513 C562
250100	EC 1UF 160V 11*6.3 R:5		C553
271390	C-PPM 390NF J 250V R:15		C554
272687	C-PPM 6.8NF %3.5 1.5/1.6KV	14"	C555
272820	C-PPM 8.2NF %3.5 1.5/1.6KV	21"	C555
274330	C-PEM 330NF J 250V R:15		C556
251109	EC 10UF 250V 16*10 R:5		C560
202105	CC 1NF K 1KV Y5P R:5		C561
274107	C-PEM 100NF J 100V R:5		C563
252229	EC 220UF 16V 11*8 R:5	21"	C564
252482	EC 470UF 16V 12.5*10 R:5	20"	C564
272154	C-PPM 1.5NF J 1600V R:15		C565
293108	CC-CHIP 10NF K 50V /0805 X7		C570
290473	CC-CHIP 47PF J 50V /0805 NP		C701 C706 C709
274105	C-PEM 100NF J 250V R:10		C701 C713
251109	EC 10UF 250V 16*10 R:5		C702 C703
291225	CC-CHIP 220PF K 50V /0805 X		C703 C707 C710

SPARE PARTS LIST

PART NO	DESCRIPTION	NOTES	POSITION NUMBERS
273225	C-PEM 22NF J 63V R:5		C704
202221	C-CE 2.2NF K 2KV Y5P R:7.5		C705 C712
201476	C-CE 470PF K 1KV R:5		C705 C708 C711
274103	C-PEM 100NF K 275V-AC R:15		C901
274224	C-PEM 220NF K 275V-AC R22.		C901
251120	EC 10UF 10V 5*4 R:5		C901
274103	C-PEM 100NF K 275V-AC R:15		C902
202105	CC 1NF K 1KV Y5P R:5		C903 C904
203330	C-PPM 33NF J 630V R:15		C906
201471	CC 470PF 2KV		C907
292223	CC-CHIP 2.2NF K 50V /0805 X		C913
292151	CC-CHIP 1.5NF K 50V /0805 X	14", 21"	C914
292223	CC-CHIP 2.2NF K 50V /0805 X	20"	C914
274105	C-PEM 100NF J 250V R:10		C915
273222	C-PEM 22NF K 250V R:7.5		C915
202220	CC 2.2NF M 250VAC Y5U R:10		C920
291560	CC-CHIP 560PF J 50V /0805 N		C921
290561	CC-CHIP 56PF J 50V NPO 0805		C923
201226	CC 220PF K 2KV Y5P R:5		C950
253106	EC 1000UF 25V 20*13 R:5		C954
251107	EC 10UF M 16V 11*5 R:5		C966
251478	EC 47UF 16V 11*5 R:5		C968
291101	CC-CHIP 100PF J 50V /1206 N		C981 C982
179002	RC-CHIP OR /1206		D103
302289	DIODE 1N4148 52MM		D105 D106
303195	DIODE 4148 MELF		D105 D106 D107
302296	DIODE 1N4148 26MM		D110
303850	LED LTL 4263 RED L=25.4		D401
303988	LED LTL 4224 RED (SHORT LEG		D401
302296	DIODE 1N4148 26MM		D402 D403 D404 D406 D407
302289	DIODE 1N4148 52MM		D402 D403 D404 D406 D407
303308	DIODE RF2007		D502
302289	DIODE 1N4148 52MM		D503 D557 D558 D559
303195	DIODE 4148 MELF		D503 D557
300305	DIODE BA157		D552 D556 D560
303227	DIODE RGP15J	Δ	D553
302948	DIODE 1N4007		D701
302296	DIODE 1N4148 26MM		D702 D703 D704
303209	DIODE BAV21		D702 D703 D704
303308	DIODE RF2007		D901 D902 D903 D904
303244-01	DIODE RGP30K(GENERAL SEMI C		D901 D902 D903 D904
303206-01	DIODE RGP30M (GENERAL SEMI		D901 D902 D903 D904
303214	DIODE UF4006		D901 D902 D903 D904
303217	DIODE RGP10J		D905
303227	DIODE RGP15J	14"	D950
303244	DIODE RGP30K	20", 21"	D950
303813	DIODE RGP15D		D951
303993	LED LTL4221N D:3 R/D RED		D980
303991	LED IR SIR563SB3F 23/940		D981
056722	SER.FILTER TPS5.5MB	BG	F102
056745	SER.FILTER TPS6.0MB	I	F102
056762	SER.FILTER TPT02B	BG/DK	F102
056640-01	SER.FILTER MKT40.4MA110P-TF		F401
452842	IC STV2246-5X	PAL BG, I SYSTEMS	IC101
452990	IC STV2249C	PAL/SEC BG/DK SYSTEM	IC101
452439	IC TDA2822		IC301








FLARE PARTS LIST

PART NO	DESCRIPTION	NOTES	POSITION NUMBERS
452807	IC SDA555XFL		IC401
452837	IC-CHIP BR24C04 (SOP8)		IC402
452648	IC TDA8174AW		IC501
452746	IC TDA6107Q		IC701
452795	IC TDA16846		IC901
451518	IC KA317TU T0220CASE		IC951 IC952
452382	IC-CHIP S3C1840DA9/SMB1		IC980
055139	CHOKE COIL 50MHZ 600R PH-WB		L0001 L0002
053725	COIL-CHIP 10UH %20/0805		L101 L102
052828	COIL 6.8UH K R:5		L103
053740	COIL 1UH K LAL03		L104
053798	COIL-CHIP 18UH K /0805		L109
053749	COIL 18UH K /3.4 26MM		L401
053711	COIL 10UH K (TAIYO) LAL03		L402 L403 L404
053715	COIL 6.8UH K R12.5	△	L502
051591	COIL H-LIN 55UH NEOSID	21"	L551
051585	COIL H-LIN 70UH	14", 20"	L551
053352	COIL- CHOKE 10UH R0814 14.1		L701
051687-02	LINE FILTER 27MH E-TYPE OPE	△	L901
053759	COIL 100UH LAL03		L902
053739	COIL CHOKE 50UH		L950
053506-01	COIL DEMOD 38.9 HEX		LC100
179001	RC-CHIP OR /0805 2*1.25		LK501
132209	R-VAR 2.2K (V) 5*3	14"	P901
132500	R-VAR 5K (V) 5*3	20", 21"	P901
056023	CRYSTAL 4.433619MHZ (NO LOA		Q101
056660	CRYSTAL 3.579545 90OHM BULK		Q102
056620	CRYSTAL 6MHZ (CL 30PF)		Q401
056210	CER.RESONATOR GSB455E		Q980
101221	CFR 220R J 1/2W 52MM		R0001 R0003
173273	CFR-CHIP 27K J 1/10W /0805		R101
171150	RC-CHIP 150R J 1/10W /0805		R102 R113
172152	RC-CHIP 1.5K J 1/10W /0805		R104 R105
173684	RC-CHIP 68K J 1/10W /0805		R106
174180	RC-CHIP 180K J 1/10W /0805		R108
171221	RC-CHIP 220R J 1/10W /0805		R109 R110 R111 R142
172101	RC-CHIP 1K J 1/10W /0805		R112
172561	RC-CHIP 5.6K J 1/10W /0805		R115 R123 R172
171471	RC-CHIP 470R J 1/10W /0805		R116
170683	RC-CHIP 68R J 1/10W /0805		R117
171102	RC-CHIP 100R J 1/10W /0805		R120 R151 R152
173154	RC-CHIP 15K J 1/10W /0805		R122 R124 R125
170750	RC-CHIP 75R J 1/10W /0805		R126 R127 R128 R129 R155
173562	RC-CHIP 56K J 1/10W /0805		R130
174331	RC-CHIP 330K J 1/10W /0805		R131 R175 R176
172225	RC-CHIP 2.2K J 1/10W /0805		R132 R133 R144 R145 R146
172823	RC-CHIP 8.2K J 1/10W /0805		R134
171270	RC-CHIP 270R J 1/10W /0805		R135 R136 R137
173479	RC-CHIP 47K J 1/10W /0805		R138
173101	RC-CHIP 10K J 1/10W /0805		R139
174104	RC-CHIP 100K J 1/10W /0805		R141 R149 R171
173333	RC-CHIP 33K J 1/10W /0805		R148
172475	RC-CHIP 4.7K J 1/10W /0805		R154
102141	CFR 1K J 1/4W /6 26MM	AV	R157 R568
179001	RC-CHIP OR /0805 2*1.25		R159




SPARE PARTS LIST

PART NO	DESCRIPTION	NOTES	POSITION NUMBERS		
171332	RC-CHIP 330R J 1/10W /0805		R180	R205	R206
171471	RC-CHIP 470R J 1/10W /0805		R181		
171685	RC-CHIP 680R J 1/10W 0805		R184		
172475	RC-CHIP 4.7K J 1/10W /0805	20", 21"	R301		
172335	RC-CHIP 3.3K J 1/10W /0805	14"	R301		
173154	RC-CHIP 15K J 1/10W /0805		R302		
173333	RC-CHIP 33K J 1/10W /0805		R303	R308	
172823	RC-CHIP 8.2K J 1/10W /0805		R304		
173101	RC-CHIP 10K J 1/10W /0805		R305		
170047	RC-CHIP 4.7R J 1/10W /0805		R306	R307	
119331	RMF 3.3R J 1W	14"	R309		
119485	RMF 4.7R J 1.5W	20", 21"	R309		
172335	RC-CHIP 3.3K J 1/10W /0805		R401		
173101	RC-CHIP 10K J 1/10W /0805		R404	R414	R418
172101	RC-CHIP 1K J 1/10W /0805		R405	R413	R422 R423
171270	RC-CHIP 270R J 1/10W /0805		R406		
175102	RC-CHIP 1M J 1/10W /0805		R407		
172152	RC-CHIP 1.5K J 1/10W /0805		R408	R409	
171685	RC-CHIP 680R J 1/10W 0805		R410		
172475	RC-CHIP 4.7K J 1/10W /0805		R411	R412	R467 R468
172561	RC-CHIP 5.6K J 1/10W /0805		R415	R416	
173273	CFR-CHIP 27K J 1/10W /0805		R417		
171150	RC-CHIP 150R J 1/10W /0805		R425		
102338	CFR 3.3K J 1/4W /6 52MM		R434	R446	
172273	RC-CHIP 2.7K J 1/10W /0805		R436	R511	
173393	RC-CHIP 39K J 1/10W /0805		R437		
171221	RC-CHIP 220R J 1/10W /0805		R441	R442	
172823	RC-CHIP 8.2K J 1/10W /0805		R445	R464	
173154	RC-CHIP 15K J 1/10W /0805		R447		
172394	RC-CHIP 3.9K J 1/10W /0805		R448	R524	
179001	RC-CHIP OR /0805 2*1.25		R478		
119227-01	RMF 2.2R J 1W		R501		
101471	CFR 470R J 1/2W /9 52MM	⚠	R502	R557	
100220	CFR 22R J 1/2W 52MM		R503		
172101	RC-CHIP 1K J 1/10W /0805		R504	R552	
174151	RC-CHIP 150K J 1/10W /0805		R505	R506	
172183	RC-CHIP 1.8K J 1/10W /0805		R508	R512	
119125	RM 1.2R J 1/2W 52MM	21"	R509		
119153	RM 1.5R J 1/2W 52MM	20"	R509		
170472	RC-CHIP 47R J 1/10W /0805	21"	R510		
171150	RC-CHIP 150R J 1/10W /0805	14"	R510		
102141	CFR 1K J 1/4W /6 26MM		R519	R568	
172101	RC-CHIP 1K J 1/10W /0805	20", 21"	R520		
174104	RC-CHIP 100K J 1/10W /0805		R521		
173562	RC-CHIP 56K J 1/10W /0805		R522	R523	
173221	RC-CHIP 22K J 1/10W /0805		R526		
110823	RMO 82R J 3W R:20		R554		
100473	CFR 47R J 1/4W /6 52MM		R555		
113114	RM 10K J 1/2W 52MM		R558		
119337	RMO 3.3R J 2W R:27.5 TAPE		R559		
119478	RMF 0.47R J 1W	14", 21"	R560		
119684	RMF 0.68R J 1W	20"	R560		
103116	CFR 10K J 1/4W /6 52MM		R562		
103136	CFR 10K J 1/4W /6 26MM	14"	R563		
171560	RC-CHIP 560R J 1/10W /0805		R564		
103475	CFR 47K J 1/4W /6 52MM		R705		
102159	CFR 1.5K J 1/2W /9 52MM		R711	R713	R715 R716 R725
171471	RC-CHIP 470R J 1/10W /0805		R711	R716	R721
171102	RC-CHIP 100R J 1/10W /0805		R712	R717	

SPARE PARTS

PART NO	DESCRIPTION	NOTES	POSITION NUMBERS
154216	NTC 5.1R M (S234R)		R901
113683	RMO 68K J 1.5W 73MM		R903
115103	RM 1M J 1W 52MM		R908
115391	RM 3.9M J 1W 52MM		R912
173333	RC-CHIP 33K J 1/10W /0805		R915 R918
172683	RC-CHIP 6.8K J 1/10W /0805		R917
115470	RM 4.7M J 1/2W 52MM 		R920
113180	RMO 18K J 1W		R950
171240	RC-CHIP 240R %1 1/10W /0805		R953 R961
112131	RM 1.3K %1 1/4W 26MM		R954A
109560	CFR 5.6R J 1/4W /3.2 52MM		R956
101106	CFR 100R J 1/4W 52MM		R957
119109	RNF 0.1R J 0.4W (UFLB) 52MM 		R959
120234	RMF 22R J 1/2W		R960
171394	RC-CHIP 390R %1 1/10W /0805		R962
179002	RC-CHIP 0R /1206		R981
452521	IR RECEIVER TSOP 1838		S401
054261	FUSE 2.5AT (215 SER.) 		S901
056746	SAW FILTER OFW G1968M	BG SYSTEM	SAW01
056760	SAW FILTER OFW J1956M	I SYSTEM	SAW01
056070	SAW FILTER OFW K2966M	BG/DK SYSTEM	SAW01
031229	SCART SOCKET 11.1		SK101
010860	TACT SW LONG STEN		SW401 SW402 SW403
010861	ON/OFF SWITCH BK98		SW901
401141	TRN-CHIP BC848B SOT23		T101 T102 T107
401141	TRN-CHIP BC848B SOT23		T301 T302 T303
401142	TRN-CHIP BC858B SOT23		T401
401141	TRN-CHIP BC848B SOT23		T501 T502
401334	TRN STX112		T551
401332	TRN BU808DFI		T552
400338	TRN BF422		T701 T703 T705
401366	TRN BF421		T702 T704 T706
401219	TRN STP3NB60FP		T901
401047	TRN BC337-25		T950
401142	TRN-CHIP BC858B SOT23		T980
058013-TR1	FBT 2021/MS TR/003071083 12 	20", 21"	TR552
058413-TR1	FBT 14" 12.1 	14"	TR552
059013-TL1	SMPS 20/21" 12.1 	20", 21"	TR901
059413-TL2	SMPS 14" 12.1 	14"	TR901
7RZ136-PH3	TUNER PH ASIMETRIK UV1316/A		TU101
031176	CONN.CINCH 12.1 FRONT-AV YE		X0002
031162	KONN. CINCH RCA PJ803-4 YEL		X0002
031166	CONN.CINCH 12.1 FRONT-AV WH		X0003
031160	KONN. CINCH RCA PJ803-2 WHI		X0003
031180	CONN.HEADPHONE 12.1 FRONT-A		X0004
031856	CONN.HOUSING X2003 BLACK		X301
031860	CONN.HOUSING X2004 BLACK		X403
031864	CONN.HOUSING X2005 BLACK		X404
031780	CONN.HOUSING 2"LI GREY		X501
031777	CON.HOUSING LOCKED 5/4		X551
031532	CRT SOCKET NARROW INCHANG	14"	X703
031530-01	INCHANG/CRT SOCKET ISHM05S-	20", 21"	X703
031675	CON.HOUSING 2P MALE		X901 X902
302786	DIODE Z. MTZJ6.2B		ZD101
303771	DIODE Z. UZT33V		ZD570

SPARE PARTS LIST

303735	MTZJ5.6B		ZD952
056314-EK3	CPT EK A33EKC01X01	14"	
056321-GS7	CPT GS A51QAE320X67 (WALES)	21"	
056320-VC1	CPT VC A48EJW011X21	20"	
614167-AS	DEGAUSSING COIL ASSY 14" BA 	14"	
620167-AS	DEGAUSSING COIL ASSY 20" BA 	20"	
621167-AS	DEGAUSSING COIL ASSY 21" BA 	21"	
B25187	R.CONTROL SILVER PAINTED B-		
C29187	RC A.TYPE SILVER PAINTED		
M93187	RC B.TYPE YLG PAINTED 12.4/		
6BZ107-AS	SPEAKER SM 16R/3W		
5FZ107-AS	SPEAKER SM 8R/3W NOM.50*90		

Please note that Product Part List Files should be investigated for the mechanical parts like cabinets, etc.

Chassis 12.7

CONTENTS	PAGE
Safety Instructions	2
Technical Specifications	3
Instructions Manual	4
Block Diagram	9
Pin Voltages of IC's	11
Oscillograms	13
Electrical and Service Adjustments	17
Channel Frequency Tables	20
Parts List	22
Circuit Diagrams	Attached

SAFETY INSTRUCTIONS

GENERAL GUIDELINES

1. It is advised to insert an isolation transformer in the AC supply before servicing a hot chassis.
2. Potentials as high as 33KV are present when this receiver is in operation. Operation of the receiver without the rear cover involves the danger of a shock hazard from the receiver power supply. Servicing should not be attempted by any one who is not competent with the precautions necessary when working on the high voltage equipment. Always discharge the anode of the tube.
3. When servicing observe the original lead dress in the high voltage circuits. If a short circuit is found, replace all the parts which have been overheated or damaged by the short circuit.
4. Always use the manufacturer's replacement safety components. The critical safety components marked with Δ on the schematics diagrams should not be replaced by other substitutes. Other substitute may create the electrical shock, fire or other hazards. Take attention to replace the spacers with the originals. Furthermore where a short circuit has occurred, replace those components that indicate evidence of overheating.
5. After servicing, see that all the protective devices such as insulation barriers, insulation papers, shields and isolation R-C combinations are correctly installed.
6. When the receiver is not being used for a long time or period of time, unplug the power cord from the AC outlet.
7. After servicing make the following leakage current checks to prevent the customer from being exposed to shock hazard.

LEAKAGE CURRENT COLD CHECK

1. Unplug the AC cord and connect a jumper between the two prongs of the plug.
2. Turn the receiver's power switch on.
3. Measure the resistance value with an ohmmeter, between the jumpered AC plug and each exposed metallic cabinet part on the receiver, such as screw heads, aerials,

connectors, control shafts etc. When the exposed metallic part a return path to the chassis the reading should be between 4Mohm and the 20Mohm. When the exposed metal does not have a return path to the chassis, the reading must be infinite.

LEAKAGE CURRENT HOT CHECK

1. Plug the AC cord directly in to the AC outlet. Do not use an isolation transformer for this check.
2. Connect a 2Kohm 10W resistor in series with an exposed metallic part on the receiver and an earth, such as a water pipe.
3. Use an AC voltmeter with high impedance to measure the potential across the resistor.
4. Check each exposed metallic part and check the voltage at the each point.
5. Reverse the AC plug at the outlet and repeat each of the above measurements.
6. The potential at the any point should not exceed 1.4 Vrms. In case a measurement is outside the limits specified, there is the possibility of a shock hazard, and the receiver should be repaired and rechecked before it is returned to the customer.

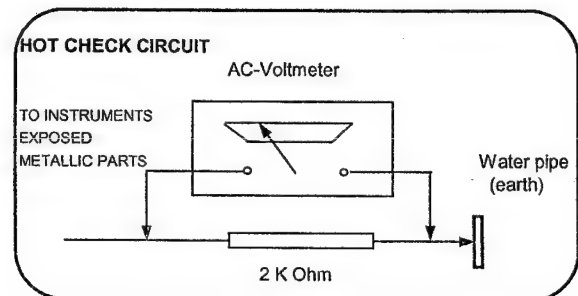


Figure 1

X-RAY RADIATION WARNING

The primary source of X-ray radiation in this receiver is the picture tube. The chassis is specially constructed to limit X-ray radiation. For continued X-ray radiation protection, replace the tube with the same type of the original one.

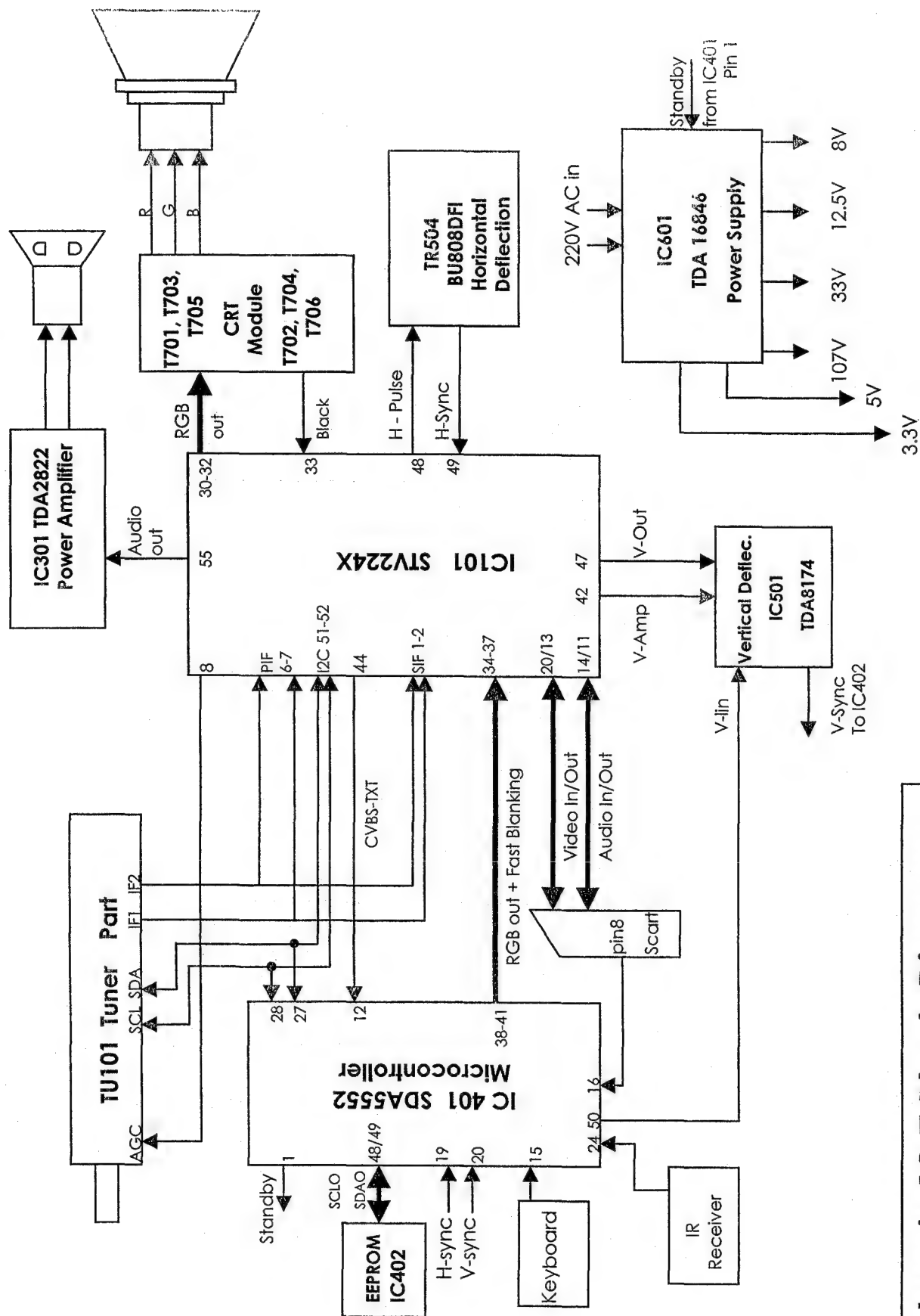
CAUTION

AFTER REMOVAL OF THE ANODE CAP, DISCHARGE THE ANODE OF THE PICTURE TUBE AND THE ANODE CAP TO THE METAL CHASSIS, CRT SHIELD, OR THE CARBON PAINTED ON THE CRT WITH A HIGH VOLTAGE PROBE AND MULTIMETER (SELECT VDC) AND THEN SHORT CIRCUIT DIRECTLY TO DISCHARGE COMPLETELY.

TECHNICAL SPECIFICATIONS

Power source:	220-240V AC, 50-60Hz	
Power consumption (max.) :	70 W	14"
	85 W	20", 21"
Standby power consumption :	5 W	
Aerial impedance :	75Ohm, coaxial type	
Receiving system 1:	PAL BG	
	PAL SECAM BG	
	PAL SECAM BG DK	
	PAL I	
Receiving channels:	VHF BAND I	CH2-4
	VHF BAND III	CH5-12
	CABLE TV	S1-41
	UHF BAND	CH21-69
Audio outputs :	2.0W RMS at %10 THD	14"
	2.5W RMS at %10 THD	20", 21"
High Voltage :	23 ± 0.5 KV	14"
	25 ± 0.5 KV	20", 21"
Focus voltage :	%25.6 ± %38 of EHT	
Grid 2 voltage :	0-1400 V	
Heater voltage :	6.2 ± 0.2 Vrms	
Video/Audio Terminals :	AV1 IN	Video : 1 Vpp, 75 Ohm Audio : 0.5 Vrms, >10 Kohm
	AV1 OUT	RGB Video : 1 Vpp, 75 Ohm Audio : 0.5 Vrms, <1 Kohm
	AV2 IN (RCA, optional)	Video : 1 Vpp, 75 Ohm Audio : 0.5 Vrms, >10 Kohm
Operating temperature :	0-45 Degrees	
Safety :	IEC 65 /BS P2N	
X-Ray radiation :	ACC. IEC 65/BS P2N	

1 : TV set is produced to receive "one" of these colour and sound systems.



Philips 127 Block Diagram

PIN VOLTAGES OF IC'S

IC101 (STV2246) BUS CONTROLLED MULTISTANDARD ONE CHIP TV PROCESSOR					
Pin	Connection	V DC (*)	Pin	Connection	V DC (*)
1	Sound IF Input 1	0.96	29	Not connected	3.20
2	Sound IF Input 2	0.96	30	Blue Output	2.30
3	AGC SIF Capacitor (not connected)	0.22	31	Green Output	2.34
4	IF Voltage Reference Filtering	3.15	32	Red Output	2.48
5	AGC Picture IF Capacitor	2.42	33	Cathode Current Measurement Input	4.17
6	Picture IF Input 1	2.47	34	OSD Blue Input	4.22
7	Picture IF Input 2	2.47	35	OSD Green Input	4.35
8	AGC Tuner Output	2.54	36	OSD Red Input	4.21
9	IF PLL Filter	2.03	37	OSD Fast Blanking	0.31
10	IF Ground	0.00	38	Cloche Filter Tuning Capacitor	0.11
11	AM/FM Mono Sound Output	3.78	39	3.5X MHz Crystal	0.35
12	5 V IF Supply	4.97	40	4.43 MHz Crystal	-
13	Internal CVBS Output	3.00	41	Chroma PLL Filter	-
14	External Audio Input	2.42	42	Vertical Amplitude DAC Output	4.03
15	LC Input 1	3.90	43	Chroma/Scanning Ground	0.00
16	LC Input 2	3.90	44	Second Video Switch Output	4.09
17	Video/Luma Supply Voltage (8 V)	8.05	45	Chroma/Scanning Power Supply (8V)	8.06
18	Internal Video Input	3.63	46	Beam Current Limiter Control Voltage and Safety Input (XRAY)	6.54
19	Video/Luma Ground	0.00	47	Vertical Output Pulse	5.62
20	External Video Input	3.22	48	Horizontal Output Pulse	1.39
21	Black Stretch Capacitor	2.74	49	Line Flyback Input and Super-sandcastle Output	0.72
22	Y/CVBSIN3 Y(SVHS) or CVBS3 External Input	3.22	50	Scanning PLL Filter	3.98
23	Chroma (SVHS) Input	1.70	51	SCL I2C Bus Clock Input	3.10
24	Automatic RGB Peak Regulation	4.45	52	SDA I2C Bus Data Input	2.80
25	External Blue Input	2.52	53	Digital Supply Voltage (5 V)	5.00
26	External Green Input	1.73	54	Digital Ground	0.00
27	External Red Input	2.52	55	Main Audio Output	3.91
28	External Fast Blanking Input	0.00	56	FM Demodulation Capacitor	1.71

IC301 (TDA2822) Audio Output IC					
Pin	Connection	V DC	Pin	Connection	V DC
1	Input A +	-	9	Not connected	0.00
2	Not connected	0.00	10	Not connected	0.00
3	Input A -	0.52	11	Output B	5.99
4	Ground	0.00	12	Ground	0.00
5	Ground	0.00	13	Ground	0.00
6	Output A	5.96	14	Input B-	0.52
7	Not connected	0.00	15	Not connected	0.00
8	VCC	12.9 (13.5)	16	Input B -	0.00

IC401 (SDA5552) MICRO CONTROLLER WITH OSD AND TELETXT					
Pin	Connection	V DC (*)	Pin	Connection	V DC (*)
1	Standby	0.06 (2.09)	27	SDA I2C Bus Data Input	1.7 (1.93)
2	Not connected	0.80	28	SCL I2C Bus Clock Input	1.7 (1.93)
3	Mute	0.06 (1.62)	29	Ground	0.00
4	LED	1.48 (0.07)	30	VDD 3.3 supply pin	3.30
5	Not connected	0.8 (0.9)	31	Not connected	0.00
6	Not connected	0.8 (0.9)	32	Not connected	3.30
7	Not connected	0.8 (0.9)	33	Reset	3.30
8	Not connected	0.8 (0.9)	34	XTAL2	-
9	VDD 2.5 supply pin	2.46 (2.54)	35	XTAL1	-
10	Ground	0.00	36	Ground	0.00
11	VDD 3.3 supply pin	3.30	37	VDDA 2.5 supply pin	2.41 (2.68)
12	CVBS input for TXT	0.88 (0.99)	38	Red output for OSD and TXT	0.28 (0.0)
13	VDDA 2.5 supply pin	2.41 (2.68)	39	Green output for OSD and TXT	0.28 (0.0)
14	Ground	0.00	40	Blue output for OSD and TXT	0.28 (0.0)
15	Local keyboard input	2.50	41	Fast Blanking for OSD and TXT	0.00
16	Status signal input of Scart pin 8	0.00	42	VDD 2.5 supply pin	2.54
17	Not connected	0.7 (0.8)	43	Ground	0.00
18	Power Ctrl	1.46 (0.24)	44	VDD 3.3 supply pin	3.30
19	Horizontal sync input	2.00 (2.42)	45	Not connected	3.30
20	Vertical sync input	3.13 (3.30)	46	Not connected	0.00
21	Not connected	3.27	47	Not connected	3.28
22	Not connected	3.27	48	SDA I2C Bus for Eeprom	3.28
23	Not connected	3.27	49	SCL I2C Bus Clock for Eeprom	3.28
24	Infra red input	3.27	50	Vertical linearity	0.68
25	AV selection	0.00	51	Not connected	3.28
26	Service	3.27	52	Not connected	3.28

IC501 (TDA8174) Vertical Deflection Output IC					
Pin	Connection	V DC	Pin	Connection	V DC
1	Power output	12.55	7	Ramp generator	4.76
2	Output stage Vs	26.78	8	Buffer output	5.68
3	Trigger input	5.41	9	Inverting input	4.48
4	Height adjustment	6.78	10	Vs	26.17
5	Not connected	4.48	11	Flyback generator	1.86
6	Ground	0.00			

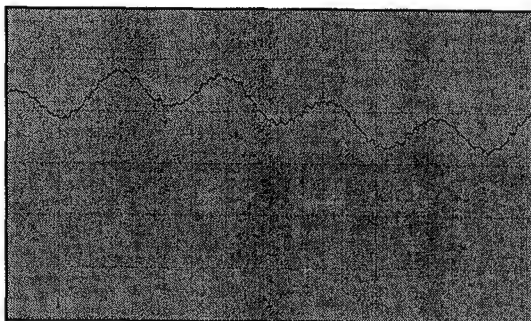
IC601 (TDA16846) Power Supply IC					
Pin	Connection	V DC (*)	Pin	Connection	V DC (*)
1	Off time circuit (for standby frequency)	2.91 (2.70)	8	Not connected	-
2	Primary Current Simulation and Startup	1.79 (1.53)	9	Reference Ref. Voltage (5V)	5.59 (5.57)
3	Regulation and Zero Crossing Input	2.17 (0.90)	10	Fault Comparator 1 (not used)	0.00
4	Soft-Start and Regulation Capacitor	3.77 (2.14)	11	Primary Voltage Check	2.61 (2.67)
5	Opto Coupler Input (not connected)	4.64 (4.61)	12	Ground	0.00
6	Fault Comparator 2 (not used)	0.00	13	Output	3.03 (1.06)
7	Synchronization Input (for fixed freq.)	5.59 (5.57)	14	Supply Voltage	13.3 (11.1)

(*) Standby measurement values are given in parenthesis

WAVEFORMS OF SOME IC AND TRANSISTOR PINS

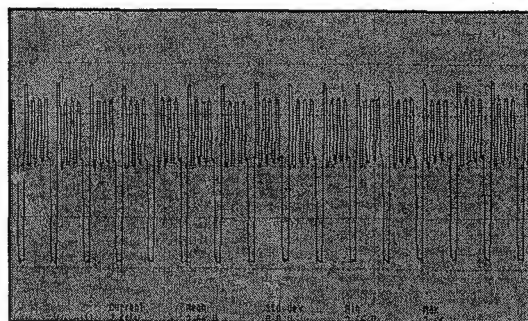
Note: TV is connected to a pattern generator (Colour bar, sound 1 kHz).

IC101 (STV224X)



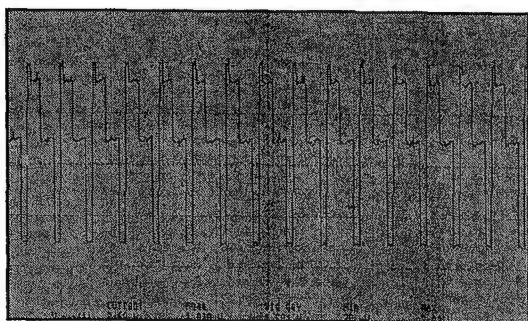
Pin 11

1V/div, 100 usn/div, Vpp=1.6 V



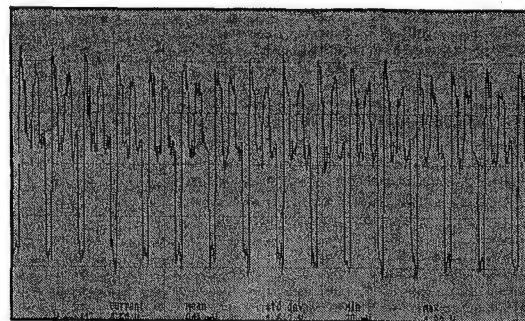
Pin 30

1V/div, 100 usn/div, Vpp=3.7 V, 15625 Hz



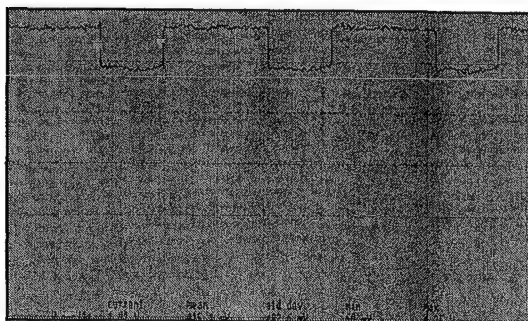
Pin 31

1V/div, 100 usn/div, Vpp=3.7 V, 15625 Hz



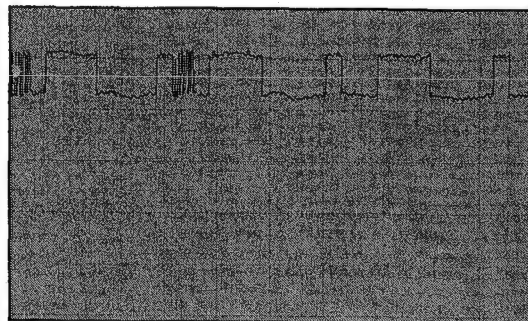
Pin 32

1V/div, 100 usn/div, Vpp=4.5 V, 15625 Hz



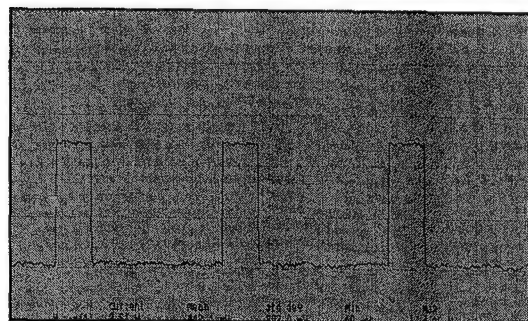
Pin 34 (OSD Off)

1V/div, 20 usn/div, Vpp=1 V, 15625 Hz



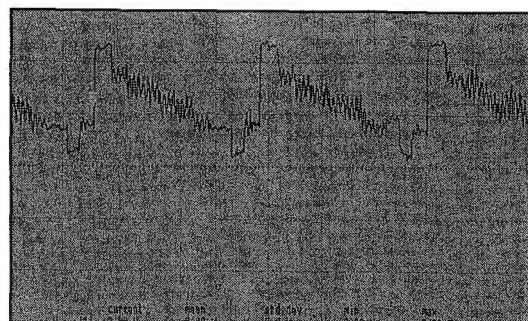
Pin 34 (OSD On)

1V/div, 20 usn/div, Vpp=1 V, 15625 Hz



Pin 37 (OSD On)

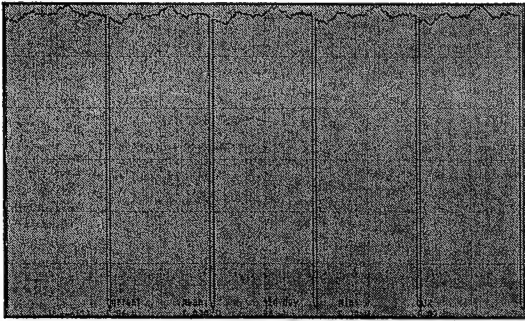
1V/div, 20 usn/div, Vpp=2.51 V, 15625 Hz



Pin 44

1V/div, 20 usn/div, Vpp=2.3 V, 15625 Hz

IC101 (STV224X)



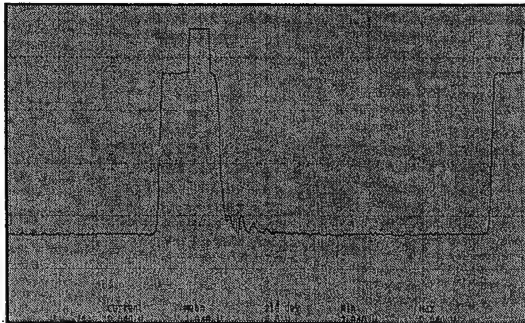
Pin 47

1V/div, 10 msn/div, Vpp=6.0 V, 50 Hz



Pin 48

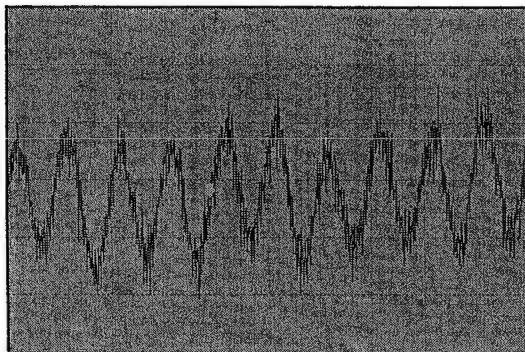
1V/div, 10 usn/div, Vpp=3.1 V, 15625 Hz



Pin 49

1V/div, 10 usn/div, Vpp=3.9 V, 15625 Hz

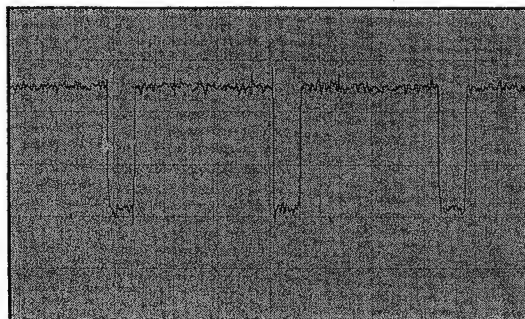
IC301 (TDA2822)



Pin 11

50mV/div, 1 msn/div, Vpp=180 mV

IC401 (SDA5552)



Pin 19

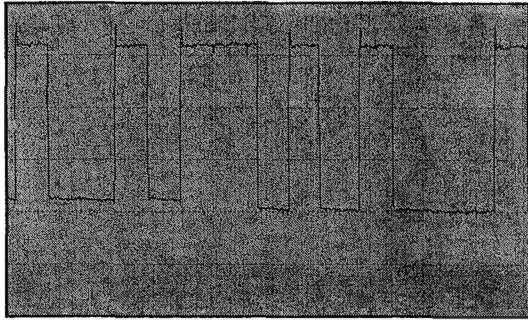
1V/div, 20 usn/div, Vpp=3 V



Pin 20

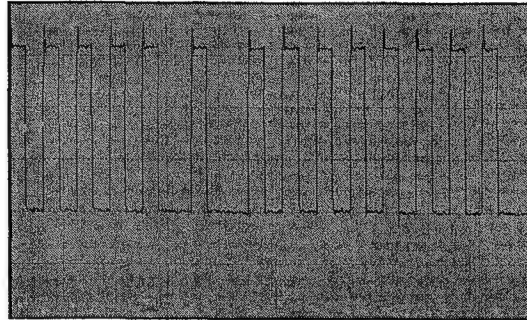
1V/div, 10 msn/div, Vpp=3.6 V, 50 Hz

IC401 (SDA5552)



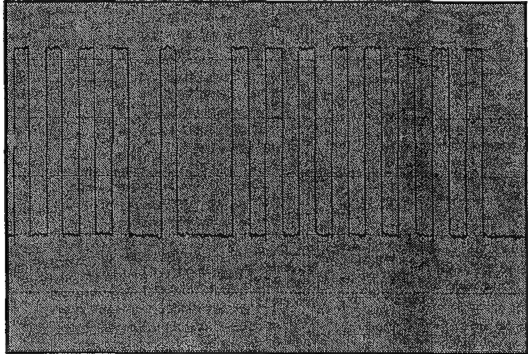
Pin 27

1V/div, 50 usn/div, Vpp=3.6 V, 10.4 kHz



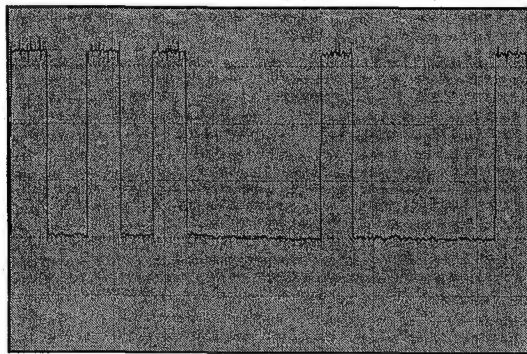
Pin 28

1V/div, 50 usn/div, Vpp=3.9 V, 31.2 kHz



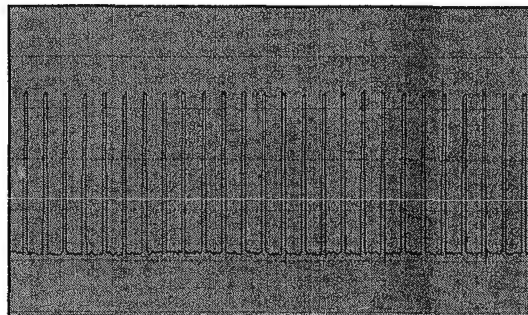
Pin 48

1V/div, 50 usn/div, Vpp=3.3 V, 31.2 kHz



Pin 49

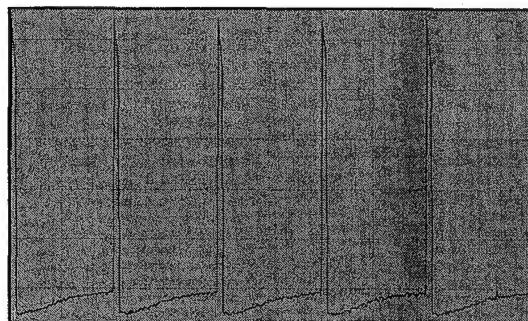
1V/div, 50 usn/div, Vpp=3.6 V, 13.7 kHz



Pin 50

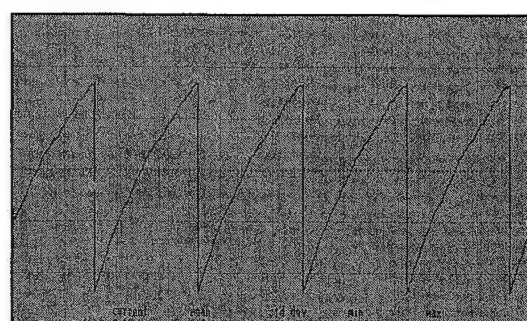
1V/div, 10 usn/div, Vpp=3.7 V, 260 kHz

IC501 (TDA8174)



Pin 2

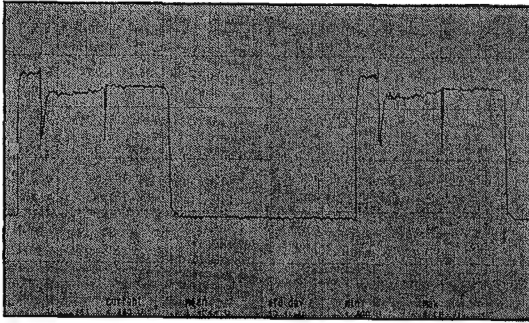
5V/div, 10 msn/div, Vpp=26.7 V, 50 Hz



Pin 7

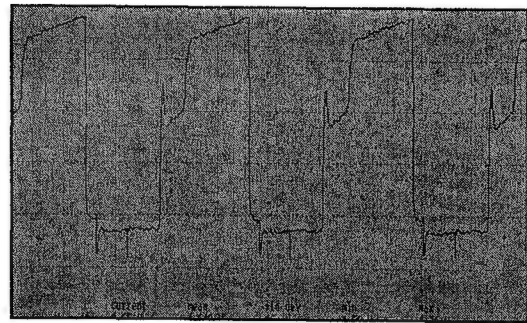
2V/div, 10 msn/div, Vpp=8.1 V, 50 Hz

T551



Base

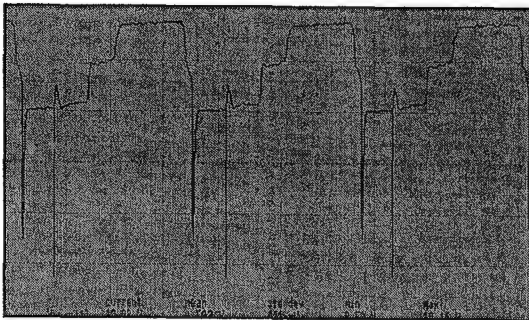
500mV/div, 10 usn/div, Vpp=1.5V, 15625 Hz



Collector

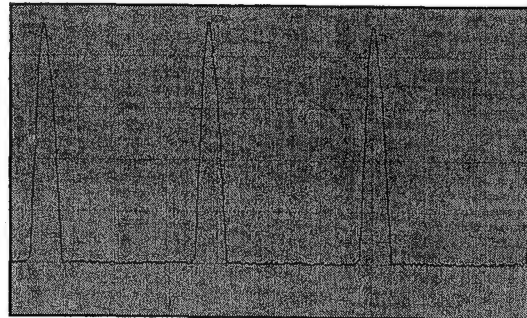
1 V/div, 20 usn/div, Vpp=4.7V, 15625 Hz

T504



Base

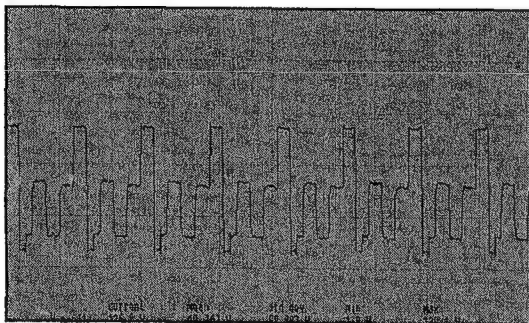
2 V/div, 20 usn/div, Vpp=10V, 15625 Hz



Collector

200 V/div, 20 usn/div, Vpp=932V, 15625 Hz

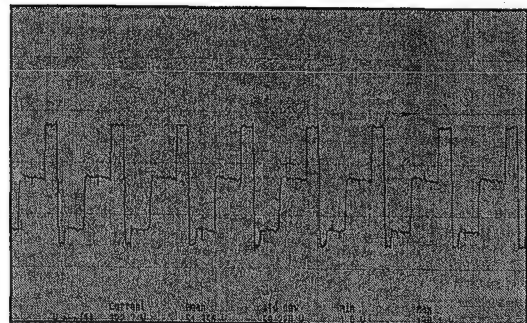
T701



Collector

50V/div, 50 usn/div, Vpp=126.8 V, 15625 Hz

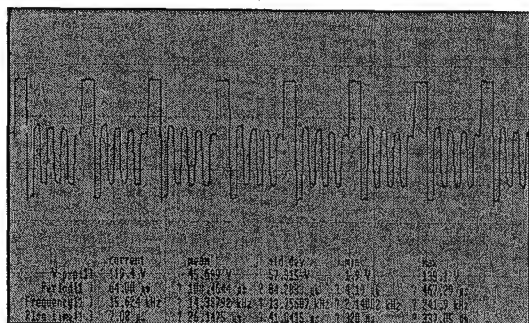
T703



Collector

50V/div, 50 usn/div, Vpp=122.7 V, 15625 Hz

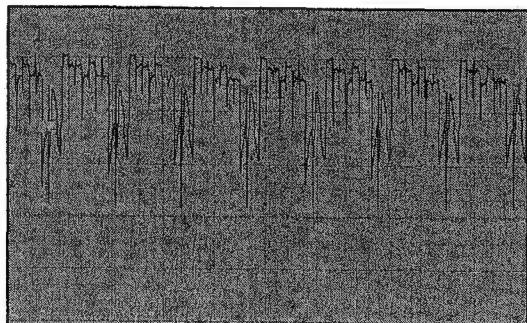
T705



Collector

50V/div, 50 usn/div, Vpp=119.4 V, 15625 Hz

T706



Collector

2V/div, 50 usn/div, Vpp=5.8 V, 15625 Hz

1. ELECTRICAL ADJUSTMENTS

1.1 Supply Voltage Adjustment

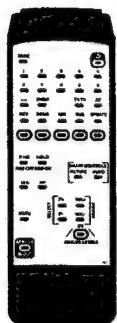
Connect a digital voltmeter to the cathode of diode D607 at the AV mode of the TV and set the screen voltage to the minimum with the screen potentiometer. Adjust the main supply voltage (B+) with P607 potentiometer to the following value (after supply adjustment, readjust Screen and focus voltage).

14"	: 105 VDC (for A33EKC01X01)
20"	: 118 VDC (for A48EJW011X21)
21"	: 110 VDC (for A51EFS83X191)

2. SERVICE ADJUSTMENTS

To enter the Service Mode, 'Service In/Out' button on the Service Remote Control or activate the "Picture Menu" with the user remote control and press "9301" (Press "0" button to exit the Service Mode).

"Red", "Green", "Yellow" and "Blue" Teletext buttons are for Feature Setup, Geometry, White Balance and IF menus respectively.



2.1 IF Adjustments

2.1.1 PAL SECAM BG/DK/I

- Supply a 471.25 MHz BG system colour bar RF signal to the set by a pattern generator and find this signal in "setup" menu (C21).
- In order to deactivate AFT loop, shift value of "fine tuning" from central point by one unit and then shift back to the central point again (2 small vertical lines are seen in scale on central point). Store the channel by selecting "Store" and pressing "OK" button.
- Switch on the Service Menu and press "Blue" teletext button.
- Check that value of "PVC38" is "07". Adjust the coil LC101 until the "OK" is seen.
- Press "OK" button on the Remote Control.
- Exit from the service menu.

Note: "PVF38" is for fine tuning. However, it is automatically applied when "OK" button is pressed at "PVC38" item. Thus any manual adjustment is not required.

2.1.2 SECAM L/L'

- They would not be adjusted. "PVC33" and "PVF33" were reserved for Secam LL'.

2.2 AGC Adjustment

- Apply a signal with amplitude 65 ± 1 dBuV to the antenna input of TV with a pattern generator (switch sound carrier to Off and switch "Video Ext" to On).
- Switch on the Service Menu and press "Red" teletext button.
- Find the "AGC" with P+ / P- buttons.
- Measure the amplitude of 38.9 MHz sinusoidal signal on pin 11 (IF2) of Tuner with an oscilloscope.
- Change "AGC" to get 640 ± 20 mVpp.
- Add 5 to "AGC" value and change "2.AGC" to this value.
- Exit from the service menu.

2.3 Screen Adjustment

- Switch on the Service Menu and press "Yellow" teletext button.
- Find item "SCRN" in the menu. Apply color bar pattern
- For 14" sets: Adjust the Screen potentiometre until the voltage across the pin of R727 (that is connected CRT cathode) and ground is 139 ± 3 VDC.
- For 20"-21" sets: Adjust the Screen potentiometre until the voltage across the pin of R727 (that is connected CRT cathode) and ground is 164 ± 3 VDC (For 20"Ekranas CPT, adjustment value is 154 ± 3 VDC)
- Exit from the service menu

2.4 White Balance Adjustment

- Apply a white pattern with a pattern generator to the antenna input.
- Enter the Service Menu and and press "Yellow" teletext button.
- Select "B.DRV" option with P+ / P- buttons and change its value to "32" with V+ / V- button.
- Adjust "R.DRV" and "G.DRV" for white balance.
- Adjust "R.CUT" and "G. CUT" for red and green cut off (There is no blue cut off adjustment).
- If white balance can not be adjusted properly change "B.DRV" value.
- Exit from Service menu.

2.5 Geometry Adjustments

- Apply the cross hatch pattern with a pattern generator to the antenna input.
- Enter Service Menu and press "Green" teletext button.
- Adjust Vertical Amplitude with "V.4:3" option.
- Add 18 to "V.4:3" value and change "V.16:9" to this value.
- Adjust vertical position with "V.POS", vertical linearity with "LNRTY", horizontal position with "H.POS".
- Subtract 14 from "V.4:3" value and change "V1. 60" to this value.
- Add 4 to "V.4:3" value and change "V2. 60" to this value.
- Set "VP.60" to the same value of "V.POS".
- Set "LN.60" to the same value of "LNRTY".
- OSD window position can be centered on the screen with "OSD.H" and "OSD.V".
- Exit from the Service Menu.

Note that: There is no horizontal width adjustment in this chassis. It can be adjusted by changing power supply voltage in the interval of -1 and +1 V.

2.6 Feature Setup

Enter the Service Menu with the Service RC and and press "Red" and "Blue" teletext button. Check that below features match with the set.

TUNER	: Phillips, Sharp&Alps, Panasonic, Temic
ST.BY	: YES (Default, Automatic switch off is active), NO (can be used during repair)
AV2	: YES (Front AV is available), NO
CLR.S	: PAL, PAL/NTSC3.5 (+NTSC Playback), PAL/SECAM, PAL/SECAM/NTSC3.5 (NTSC Pback)
SND.S	: BG, I, BG+DK, BG+LL'
QSS/I	: INTERCARRIER, QSS
TEXT	: NON TEXT, DEFAULT (Teletext), FASTTEXT
LANG	: A (West Europe), B (East Europe)
HOTEL	: NORMAL TV, HOTEL TV
RGBIN	: YES (When Scart RGB exists, aerial isn't showed—for only for some Hotel TVs), NO (Default)
APR	: ON (Auto RGB level control is available) , OFF
B.STR	: ON (Black level control is available), OFF
ATS	: YES (Automatic tuning system is on), NO
Note : ATS must be NO for non-teletext sets. For Hotel TV's, ATS can not selectes YES.	
AVL	: YES (Automatic Volume Limiter is on), NO
ZPG	: YES (Timer Programmed channel switching function is on), NO
ZAPP	: YES (One button channel switching function is on), NO

2.7 Hotel Mode

If "Hotel" option in the Service Menu is selected as "HOTEL TV", the setup menu is get by entering "4658" in the "Features Menu". The setup menu includes the following items:

1. HOTEL MODE : On/off selection and end of TV channels (start is "00")
2. RADIO MODE : On/off selection and start of Radio channels (end is "99").
3. MAX VOLUME : Maximum allowed volume level
4. RESET ADJ. : Sound and picture preset values that will be applied after reset operation
5. MESSAGE : Welcome Message can be edited (max. 148 character long)
6. INFO SCREEN : Information Message can be edited (3 pages, each 500 character long)
Customer gets these pages by pressing "INFO" button of Remote Control
7. LOAD DATA : Not operational
8. SAVE DATA : Not operational

2.8 Factory Settings for Service Mode

Values given in Table 1 are typical values and can vary according to the CRT type.

		14"	20"	21"
AGC	Automatic Gain Control 1	32	32	32
2.AGC	Automatic Gain Control 2	AGC + 5	AGC + 5	AGC + 5
ST.BY	Standby	YES	YES	YES
PVC38	VOC Coarse (BG/I/DK)	07	07	07
PVF38	VCO Fine (BG/I/DK)	68	62	62
PVC33	VOC Coarse (LL')	07	13	13
PVF33	VCO Fine (LL')	64	64	64
APR	Auto RGB level control	ON	ON	ON
B.STR	Black level control	OFF	OFF	OFF
QSS/I	QSS/Intercarrier	INTERCARRIER	INTERCARRIER	INTERCARRIER
G.DRV	Green level	32	32	32
R.DRV	Red level	40	40	32
B.DRV	Blue level	37	37	32
R.CUT	Black level offset red	36	36	32
G.CUT	Black level offset green	32	32	32
SCRN	Screen (used for screen adj.)	0	0	0
HPOS	Horizontal shift	30	32	32
VPOS	Vertical shift	12	11	07
V.4:3	Vertical amplitude 4/3 PAL/SEC	23	32	36
V.16:9	Vertical amplitude 16/9 PAL/SEC	V.4:3 + 18	V.4:3 + 18	V.4:3 + 18
LNRTY	Vertical linearity	51	13	49
VP.60	Vertical amplitude NTSC	12	11	07
V1.60	Vertical amplitude 4/3 NTSC	V.4:3 - 14	V.4:3 - 14	V.4:3 - 14
V2.60	Vertical amplitude 16/9 NTSC	V.4:3 + 4	V.4:3 + 4	V.4:3 + 4
LN.60	Linearity NTSC	51	13	49
OSD.H	OSD Horizontal Shift	31	31	29
OSD.V	OSD Vertical Shift	39	39	38

Table 1

2.8 Exit from Service Menu

During exit from service menu, the software version and feature options (hexadecimal number) are shown on the screen.

For example: **SC1.120-01 66F3 T03030702**

CHANNEL FREQUENCY TABLE (BG,I,DK,LL')

CHANNEL NO	BG	I	DK	L/L'			
CH1		49.75	49.75	47.75			
CH2	48.25	59.25	59.25	55.75			
CH3	55.25	77.25	77.25	60.50			
CH4	62.25	85.25	85.25	63.75			
CH5	175.25	93.25	93.25	176.00			
CH6	182.25	175.25	175.25	184.00			
CH7	189.25	183.25	183.25	192.00			
CH8	196.25	191.25	191.25	200.00			
CH9	203.25	199.25	199.25	208.00			
CH10	210.25	207.25	207.25	216.00			
CH11	217.25	215.25	215.25	189.25			
CH12	224.25	223.25	223.25	182.25			
CH13	53.75	45.75		196.25			
CH14	62.25	53.75		210.25			
CH15	82.25	61.75					
CH16	175.25	69.75					
CH17	183.25	95.25					
CH18	192.25						
CH19	201.25						
CH20	210.25						
CH21	471.25	471.25	471.25	471.25			
CH22	479.25	479.25	479.25	479.25			
CH23	487.25	487.25	487.25	487.25			
CH24	495.25	495.25	495.25	495.25			
CH25	503.25	503.25	503.25	503.25			
CH26	511.25	511.25	511.25	511.25			
CH27	519.25	519.25	519.25	519.25			
CH28	527.25	527.25	527.25	527.25			
CH29	535.25	535.25	535.25	535.25			
CH30	543.25	543.25	543.25	543.25			
CH31	551.25	551.25	551.25	551.25			
CH32	559.25	559.25	559.25	559.25			
CH33	567.25	567.25	567.25	567.25			
CH34	575.25	575.25	575.25	575.25			
CH35	583.25	583.25	583.25	583.25			
CH36	591.25	591.25	591.25	591.25			
CH37	599.25	599.25	599.25	599.25			
CH38	607.25	607.25	607.25	607.25			
CH39	615.25	615.25	615.25	615.25			
CH40	623.25	623.25	623.25	623.25			
CH41	631.25	631.25	631.25	631.25			
CH42	639.25	639.25	639.25	639.25			
CH43	647.25	647.25	647.25	647.25			
CH44	655.25	655.25	655.25	655.25			
CH45	663.25	663.25	663.25	663.25			
CH46	671.25	671.25	671.25	671.25			
CH47	679.25	679.25	679.25	679.25			
CH48	687.25	687.25	687.25	687.25			
CH49	695.25	695.25	695.25	695.25			
CH50	703.25	703.25	703.25	703.25			
CH51	711.25	711.25	711.25	711.25			
CH52	719.25	719.25	719.25	719.25			
CH53	727.25	727.25	727.25	727.25			
CH54	735.25	735.25	735.25	735.25			
CH55	743.25	743.25	743.25	743.25			
CH56	751.25	751.25	751.25	751.25			
CH57	759.25	759.25	759.25	759.25			
CH58	767.25	767.25	767.25	767.25			
CH59	775.25	775.25	775.25	775.25			

CH60	783.25	783.25	783.25	783.25			
CH61	791.25	791.25	791.25	791.25			
CH62	799.25	799.25	799.25	799.25			
CH63	807.25	807.25	807.25	807.25			
CH64	815.25	815.25	815.25	815.25			
CH65	823.25	823.25	823.25	823.25			
CH66	831.25	831.25	831.25	831.25			
CH67	839.25	839.25	839.25	839.25			
CH68	847.25	847.25	847.25	847.25			
CH69	855.25	855.25	855.25	855.25			
CH70				863.25			
CH71							
CH72							
CH73							
CH74	69.25						
CH75	76.25						
CH76	83.25						
CH77	90.25						
CH78	97.25						
CH79	59.25						
CH80	93.25						
S1	105.25	103.25	103.25	116.75			
S2	112.25	111.25	111.25	128.75			
S3	119.25	119.25	119.25	140.75			
S4	126.25	127.25	127.25	152.75			
S5	133.25	135.25	135.25	164.75			
S6	140.25	143.25	143.25	176.75			
S7	147.25	151.25	151.25	188.75			
S8	154.25	159.25	159.25	200.75			
S9	161.25	167.25	167.25	212.75			
S10	168.25	231.25	231.25	224.75			
S11	231.25	239.25	239.25	236.75			
S12	238.25	247.25	247.25	248.75			
S13	245.25	255.25	255.25	260.75			
S14	252.25	263.25	263.25	272.75			
S15	259.25	271.25	271.25	284.75			
S16	266.25	279.25	279.25	296.75			
S17	273.25	287.25	287.25	55.75			
S18	280.25	295.25	295.25	60.50			
S19	287.25	303.25	303.25	63.75			
S20	294.25						
S21	303.25			303.25			
S22	311.25	311.25	311.25	311.25			
S23	319.25	319.25	319.25	319.25			
S24	327.25	327.25	327.25	327.25			
S25	335.25	335.25	335.25	335.25			
S26	343.25	343.25	343.25	343.25			
S27	351.25	351.25	351.25	351.25			
S28	359.25	359.25	359.25	359.25			
S29	367.25	367.25	367.25	367.25			
S30	375.25	375.25	375.25	375.25			
S31	383.25	383.25	383.25	383.25			
S32	391.25	391.25	391.25	391.25			
S33	399.25	399.25	399.25	399.25			
S34	407.25	407.25	407.25	407.25			
S35	415.25	415.25	415.25	415.25			
S36	423.25	423.25	423.25	423.25			
S37	431.25	431.25	431.25	431.25			
S38	439.25	439.25	439.25	439.25			
S39	447.25	447.25	447.25	447.25			
S40	455.25	455.25	455.25	455.25			
S41	463.25	463.25	463.25	463.25			

SPARE PARTS LIST

PART NO	DESCRIPTION	NOTES	POSITION NUMBERS
273471	C-PEM 47NF K 63V R:5		C0001 C0002
274231	C-PPM 220NF J 250V R:15		C0001 C0002
274230	C-PEM 220NF J 100V R:5		C0002
201222	CC 220PF K 50V NPO R:5		C0003 C0004
250111	EC 1UF 16V 11*5 R:5		C101 C102 C138
251107	EC 10UF M 16V 11*5 R:5		C105
294331	CC-CHIP 330NF K 16V /0805 X		C109
251115	EC 10UF 25V 11*5 R:5		C112 C127 C140
251478	EC 47UF 16V 11*5 R:5		C113 C134
251221	C-ELA 22UF M 50V 11*5 R:5		C126 C131
292475	CC-CHIP 4.7NF K 50V /0603 X		C128 C129
250227	EC 2.2UF 16V 11*5 R:5		C130
252112	EC 100UF 16V 11*6 R:5		C135
250111	EC 1UF 16V 11*5 R:5		C138
291104	CC-CHIP 100PF J 50V /0603 N		C181 C182 C183
292114	CC-CHIP 1NF K 50V /0603 X7R		C201 C202
291226	CC-CHIP 220PF J 50V /0603		C203 C205
291476	CC-CHIP 470PF J 50V /0603 N		C204 C206
293113	CC-CHIP 10NF K 50V /0603		C208
251107	EC 10UF M 16V 11*5 R:5		C301
293113	CC-CHIP 10NF K 50V /0603 X7R		C303
292228	CC-CHIP 2.2NF K 50V/0603 X7R		C304
294118	CC-CHIP 100NF K 16V /0603 X7R		C306 C307
252482	EC 470UF 16V 12.5*10 R:5		C308
251478	EC 47UF 16V 11*5 R:5		C402 C405 C407 C430
251115	EC 10UF 25V 11*5 R:5		C406
291104	CC-CHIP 100PF J 50V /0603 N		C416 C428 C436 C437
250227	EC 2.2UF 16V 11*5 R:5		C419
251115	EC 10UF 25V 11*5 R:5		C426
291104	CC-CHIP 100PF J 50V /0603 N		C428 C436 C437
274227	C-PEM 220NF J 50V R:5		C501
253106	EC 1000UF 25V 20*13 R:5		C503
250111	EC 1UF 16V 11*5 R:5		C505 C511 C512
251115	EC 10UF 25V 11*5 R:5		C506
293155	CC-CHIP 15NF K 50V /0603 X7R		C508
273333	C-PEM 33NF K 100V R:5		C508A
291476	CC-CHIP 470PF J 50V /0603 N		C509
252105	EC 100UF 50V 12*8 R:5		C510
294109	CC-CHIP 100NF K 50V /0805 X		C513
251484	C-ELA 47UF 35V 11*6.3 R:5		C553
271390	C-PPM 390NF J 250V R:15 CLA		C554
272688	C-PPM 6.8NF %3.5 1.5/1.6KV		C555
239490	C-ELA 4.7UF 160V 11*6.3 R:5		C556
252481	C-ELA 470UF 50V 20*10 R:5		C557
293478	CC-CHIP 47NF K 25V /0603 X7R		C558
251109	EC 10UF 250V 16*10 R:5		C560
274102	C-PEM 100NF J 63V R:5		C562
274107	C-PEM 100NF J 100V R:5		C563
252482	EC 470UF 16V 12.5*10 R:5		C564
221571	C-CE 560PF 500V TAPE R:5		C566
274340	C-PEM 330NF K 275V-AC R:22.		C601
274103	C-PEM 100NF K 275V-AC R:15		C602
202105	CC 1NF K 1KV Y5P R:5		C603 C604
251681	C-ELA 68UF 400V 25*22 R:10		C605
203330	C-PPM 33NF J 630V R:15		C606
273222	C-PEM 22NF K 250V R:7.5		C607
201471	CC 470PF 2KV		C608
292228	CC-CHIP 2.2NF K 50V/0603		C609
293113	CC-CHIP 10NF K 50V /0603 X7R		C610 C620 C621




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251221	C-ELA 22UF M 50V 11*5 R:5		C611
291561	CC-CHIP 560PF J 50V /0603 NPO		C612
290562	CC-CHIP 56PF J 50V/0603 NPO		C613
250115	C-ELA 1UF 50V 11*5 R:5		C615
202220	CC 2.2NF M 250VAC Y5U R:10		C616
201226	CC 220PF K 2KV Y5P R:5		C617
251489	C-ELA 47UF 160V 21*13 R:5		C618
251337	C-ELA 33UF 160V 21*10 R:5		C619
293478	CC-CHIP 47NF K 25V /0603		C622 C625 C626
252111	C-ELA 100UF 10V 11*5 R:5		C623
253106	EC 1000UF 25V 20*13 R:5		C624
252223	C-ELA 220UF 16V 11*8 105 R:5		C627
293478	CC-CHIP 47NF K 25V /0603		C628 C629 C630
252127	C-ELA 100UF 10V 11*5 105 R:5		C632
251225	EC 22UF 16V 11*5 R:5		C634
250228	C-ELA 2.2UF 250V 11*8 R:5		C702
291476	CC-CHIP 470PF J 50V /0603 N		C703 C707 C710
201476	C-CE 470PF K 1KV R:5		C705 C708 C711
202221	C-CE 2.2NF K 2KV Y5P R:7.5		C712
274105	C-PEM 100NF J 250V R:10		C713
291101	CC-CHIP 100PF J 50V /1206 N		C981 C982
302289	DIODE 1N4148 52MM		D105
302289	DIODE 1N4148 52MM		D105 D106
302289	DIODE 1N4148 52MM		D107 D110
303850	LED LTL 4263 RED L=25.4		D401
302289	DIODE 1N4148 52MM		D402 D403
303308	DIODE RF2007		D502
302289	DIODE 1N4148 52MM		D503 D557 D558
300305	DIODE BA157		D552 D556 D560
303227	DIODE RGP15J	△	D553
300305	DIODE BA157		D556 D560
303308	DIODE RF2007		D601 D602 D603 D604
303217	DIODE RGP10J		D605
302289	DIODE 1N4148 52MM		D606
303206	DIODE RGP30MS		D607
303813	DIODE RGP15D		D608
302948	DIODE 1N4007		D701
303195	DIODE 4148 MELF		D702 D703 D704
303993	LED LTL4221N D:3 R/D RED		D980
303991	LED IR SIR563SB3F 23/940		D981
056070	SAW FILTRE OFW K2966M	DK	F101
056746	SAW FILTER OFW G1968M	BG	F101
056760	SAW FILTRE OFW J1956M	I	F101
056734	SER.FILTER TPSRA5M50B00-A0		F103
056734	SER.FILTER TPSRA5M50B00-A0	BG	F103
056739	SER.FILTRE TPSA6M00B00-A0	I	F103
056762	SER.FILTRE TPT02B	DK	F103
054261	FUSE 2.5AT (215 SER.)	△	F601
452990	IC STV2249C	PAL SECAM	IC101
452842-01	IC STV2246C	PAL BG	IC101
452439	IC TDA2822		IC301
MC1120-02	IC SDA5535 A056		IC401
452662	IC-CHIP AT24C16N SC2.7	HOTEL TV	IC402
453031-01	IC-CHIP AT24C08N-10SI-2.7 (NON HOTEL TV	IC402
452521	IR RECEIVER TSOP 1838		IC403
452648	IC TDA8174AW		IC501
452795	IC TDA16846		IC601

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451518	IC KA317TU T0220CASE		IC602
50S310	INSULATOR BUZ90 17*12*.15		IC602
451517	IC TD87805CT T0220CASE		IC603
452382	IC-CHIP S3C1840DA9/SMB1		IC980
055139	CHOKE COIL 50MHZ 600R PH-WB		L0001 L0002
053711	COIL 10UH K (TAIYO) LAL03		L0003
053711	COIL 10UH K (TAIYO) LAL03		L101 L102
053724	COIL-CHIP 6.8UH K/0805		L103
053805	COIL-CHIP 1UH K /0805		L104
179005	RC-CHIP 0R /0603 1.6*0.8		L109
053711	COIL 10UH K (TAIYO) LAL03		L401 L402
053805	COIL-CHIP 1UH K /0805	DK	L404
053749	COIL 18UH K /3.4 26MM		L405
051585-SN	COIL H-LIN 70UH		L551
053781	COIL 2.2UH LAL04	⚠	L552
051687-SN	LINE FILTER 27MH E-TYPE	⚠	L601
053778	COIL 47UH J LAL03		L602
053739-SN	COIL CHOKE 50UH		L603
053506-01	COIL DEMOD 38.9 HEX		LC101
132209	R-VAR 2.2K (V) 5*3		P601
132500	R-VAR 5K (V) 5*3		P601
056023	CRYSTAL 4.433619MHZ (NO LOA		Q101
056660	CRYSTAL 3.579545 90OHM BULK	NTSC	Q102
056620	CRYSTAL 6MHZ (CL 30PF)		Q401
056210	CER.RESONATOR GSB455E		Q980
101221	CFR 220R J 1/2W 52MM		R0001 R0003
102141	CFR 1K J 1/4W /6 26MM		R0002 R0004
101471	CFR 470R J 1/2W /9 52MM		R0005
173277	RC-CHIP 27K J 1/16W /0603 T		R101 R417
172224	RC-CHIP 2.2K J 1/16W/0603 T		R132 R133 R156
173108	RC-CHIP 10K J 1/16W /0603		R139
173153	RC-CHIP 15K J 1/16W /0603 T		R201 R211 R213
172393	RC-CHIP 3.9K J 1/16W/0603 T		R202
170750	RC-CHIP 75R J 1/10W /0805		R203 R204 R205 R206 R217
171562	RC-CHIP 560R J 1/16W/0603 T		R207 R208
171107	RC-CHIP 100R J 1/16W /0603		R209 R214
172104	RC-CHIP 1K J 1/16W /0603		R210 R212
173153	RC-CHIP 15K J 1/16W /0603 T		R211 R213
100752	RC 75R J 1/4W /6 52MM		R215
172224	RC-CHIP 2.2K J 1/16W/0603 T		R216
179001	RC-CHIP 0R /0805 2*1.25		R218
173153	RC-CHIP 15K J 1/16W /0603 T		R302
173685	RC-CHIP 68K J 1/16W /0603		R303
172824	RC-CHIP 8.2K J 1/16W /0603		R304
173108	RC-CHIP 10K J 1/16W /0603		R305
179475	RC-CHIP 4.7R J 1/16W/0603		R306 R307
119331	RMF 3.3R J 1W		R309
119485	RMF 4.7R J 1.5W		R309
172182	RC-CHIP 1.8K J 1/16W /0603		R310
172336	RC-CHIP 3.3K J 1/16W /0603		R401 R434 R446
103116	CFR 10K J 1/4W /6 52MM		R404
102487	RC 4.7K J 1/4W /6 26MM		R412
173108	RC-CHIP 10K J 1/16W /0603		R414 R418
173277	RC-CHIP 27K J 1/16W /0603 T		R417
103136	CFR 10K J 1/4W /6 26MM		R419
102101	RC 1K J 1/4W /6 52MM		R422

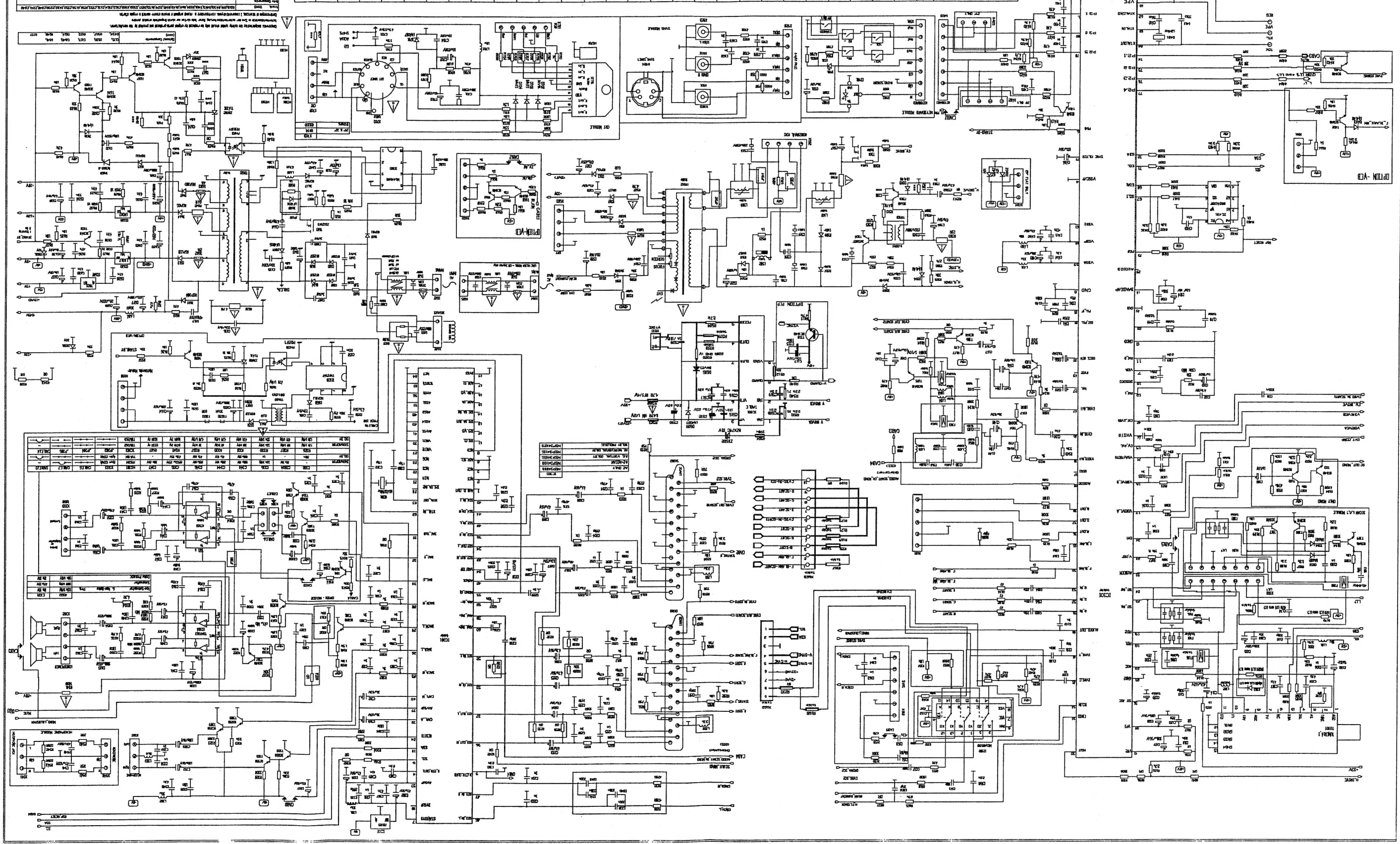
SPARE PARTS LIST

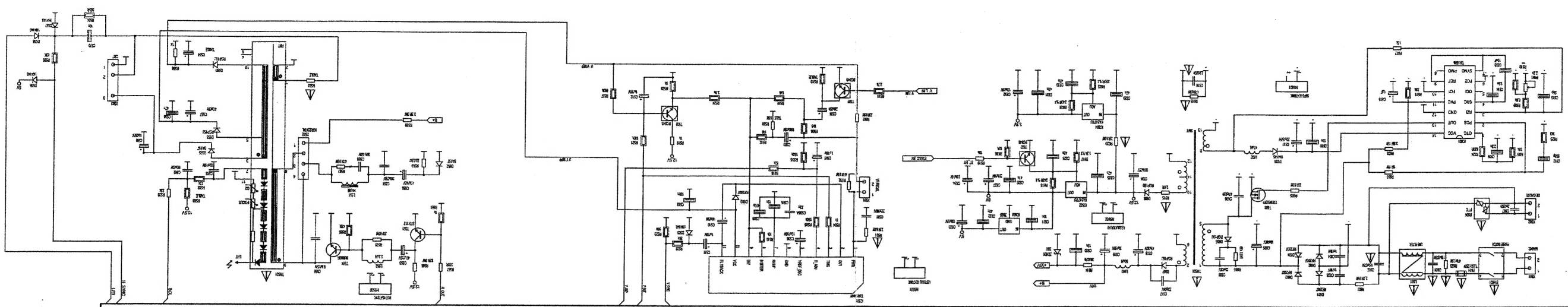
102141	CFR 1K J 1/4W /6 26MM		R423
171107	RC-CHIP 100R J 1/16W /0603		R431 R469
101494	RC 470R J 1/4W /6 26MM		R432
172336	RC-CHIP 3.3K J 1/16W /0603		R434 R446
142272	RC 2.7K J 1/4W /3.2 26MM		R436
053816	RC 220R J 1/4W 26MM		R441 R442
171224	RC-CHIP 220R J 1/16W/0603 T		R450 R451 R452
172224	RC-CHIP 2.2K J 1/16W/0603 T		R454
179001	RC-CHIP OR /0805 2*1.25		R481 R185
119227-01	RMF 2.2R J 1W		R501
101471	CFR 470R J 1/2W /9 52MM 		R502 R567
100220	CFR 22R J 1/2W 52MM		R503
172104	RC-CHIP 1K J 1/16W /0603		R504 R551
174152	RC-CHIP 150K J 1/16W /0603		R505 R506
172182	RC-CHIP 1.8K J 1/16W /0603		R508 R512
119153	RM 1.5R J 1/2W 52MM		R509
172276	RC-CHIP 2.7K J 1/16W /0603		R511
173108	RC-CHIP 10K J 1/16W /0603		R513 R562 R565
172165	RC-CHIP 1.6K %1 1/16W /0603		R516
173822	RC-CHIP 82K J 1/16W/0603 TA		R518
102101	RC 1K J 1/4W /6 52MM		R519
173114	RC-CHIP 100K J 1/16W /0603		R521
173563	RC-CHIP 56K J 1/16W /0603		R522 R523
172393	RC-CHIP 3.9K J 1/16W/0603 T		R524
113225	RM 22K J 1/2W 52MM		R526
170472	RC-CHIP 47R J 1/10W /0805		R555
101343	RC 330R J 1/4W /6 26MM		R557
119337	RMO 3.3R J 2W R:27.5 TAPE		R559
119684	RMF 0.68R J 1W		R560
171562	RC-CHIP 560R J 1/16W/0603 T		R564
110823	RMO 82R J 3W R:20		R566
102141	CFR 1K J 1/4W /6 26MM		R568
113225	RM 22K J 1/2W 52MM		R569
100271	RC 27R J 1/2W/9 52MM		R570
119331	RMF 3.3R J 1W		R571
129272	RW 2.7R K 5W R:10		R601
113683	RMO 68K J 1.5W 73MM		R603
154234	PTC 9R/2 PIN - 3CYCLE		R604
100220	CFR 22R J 1/2W 52MM		R605
115103	RM 1M J 1W 52MM		R606
173332	RC-CHIP 33K J 1/16W /0603		R607
115391	RM 3.9M J 1W 52MM		R608
173277	RC-CHIP 27K J 1/16W /0603 T		R611
103155	RC 15K J 1/4W 52MM		R612
115470	RM 4.7M J 1/2W 52MM 		R613
113393	RM 39K J .5W 52MM		R614
119109	RNF 0.1R J 0.4W (UFLB) 52MM 		R615
171241	RC-CHIP 240R %1 1/16W /0603		R616 R621
172131	RC-CHIP 1.3K %1 1/16W/0603		R617
171392	RC-CHIP 390R %1 1/16W/0603		R622
114470	RM 470K J 1/2W 52MM		R623
171824	RC-CHIP 820R J 1/16W /0603		R624
172336	RC-CHIP 3.3K J 1/16W /0603		R625
171224	RC-CHIP 220R J 1/16W/0603 T		R704 R702 R703
104103	RC 100K J 1/2W 52MM		R708
141222	RC 220R J 1/4W /3.2 26MM		R709
113153	RMO 15K J 1W R:15		R710 R715 R720
142272	RC 2.7K J 1/4W /3.2 26MM		R713 R718
102159	CFR 1.5K J 1/2W /9 52MM		R725 R726 R727
104103	CFR 100K J 1/2W 52MM		R728

SPARE PARTS LIST

179002	RC-CHIP OR /1206		R981
031244	SCART SOCKET 12.6/12.7		SK201
010860	TACT SW LONG STEN		SW401 SW402 SW403
010861	ON/OFF SWITCH BK98		SW601
401141	TRN-CHIP BC848B SOT23		T101 T102 T107
401141	TRN-CHIP BC848B SOT23		T201 T202
401141	TRN-CHIP BC848B SOT23		T301 T302
401142	TRN-CHIP BC858B SOT23		T401
401141	TRN-CHIP BC848B SOT23		T501 T502
401332	TRN BU808DFI		T504
401334	TRN STX112		T551
401219	TRN STP3NB60FP		T601
401141	TRN-CHIP BC848B SOT23		T602
401397	TRN 2SC 2482		T701 T703 T705
401142	TRN-CHIP BC858B SOT23		T980
058019	FBT-SANAL 20/21" 12.6	⚠ 20"/21"	TR501
058419	FBT-SANAL 14" 12.8	⚠ 14"	TR501
059013	SMPS-SANAL 20/21" 12.1	⚠ 20"/21"	TR601
059413	SMPS-SANAL 14" 12.1	⚠ 14"	TR601
G99136-PH2	TUNER PH ASM.PLL UV1316/AIG-3		TU101
031165	KONN. CINCH YEL		X0002
031176	CONN.CINCH 12.1 FRONT-AV YE		X0002
031163	KONN. CINCH WHITE		X0003
031166	CONN.CINCH 12.1 FRONT-AV WH		X0003
031180	CONN.HEADPHONE 12.1 FRONT-A		X0004
031791	EARPHONE JACK		X0005
031860	CONN.HOUSING X2004 BLACK		X201
031856	CONN.HOUSING X2003 BLACK		X301
031850	CONN.HOUSING 2'LI GREY		X501
031777	CON.HOUSING LOCKED 5/4		X502
031793	CON.HOUSING 2P MALE TPK75(P		X601 X602
031530-02	INCHANG/CRT SOCKET ISHM23S-		X703
031532	CRT SOCKET NARROW INCHANG		X703
302786	DIODE Z. MTZJ6.2B 52MM		ZD101
302294	DIODE Z. C8V2 26MM		ZD102
303771	DIODE Z. UZT33V		ZD601
010861	ON/OFF SWITCH BK98		
031163	KONN. CINCH WHITE		
031165	KONN. CINCH YEL		
031777	CON.HOUSING LOCKED 5/4		
031791	EARPHONE JACK		
031850	CONN.HOUSING 2 PIN GREY		
031856	CONN.HOUSING X2003 BLACK		
031860	CONN.HOUSING X2004 BLACK		
056314-EK3	CPT EK A33EKC01X01		
056320-VC1	CPT VC A48EJW011X21		
056321-GS8	CPT GS A51QAE320X67(P)		
5FZ107-AS	SPEAKER 8R 3W(N)/5W(M) 50X9		
614167-AS	DEGAUSSING COIL ASSY 14" BA	⚠	
620167-AS	DEGAUSSING COIL ASSY 20" BA	⚠	
621167-AS	DEGAUSSING COIL ASSY 21" BA	⚠	
6BZ107-AS	SPEAKER 16R 3W(N)/5W(M) 50X		

Please note that Product Part List Files should be investigated for the mechanical parts like cabinets, etc.





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121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141
142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162
163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183
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